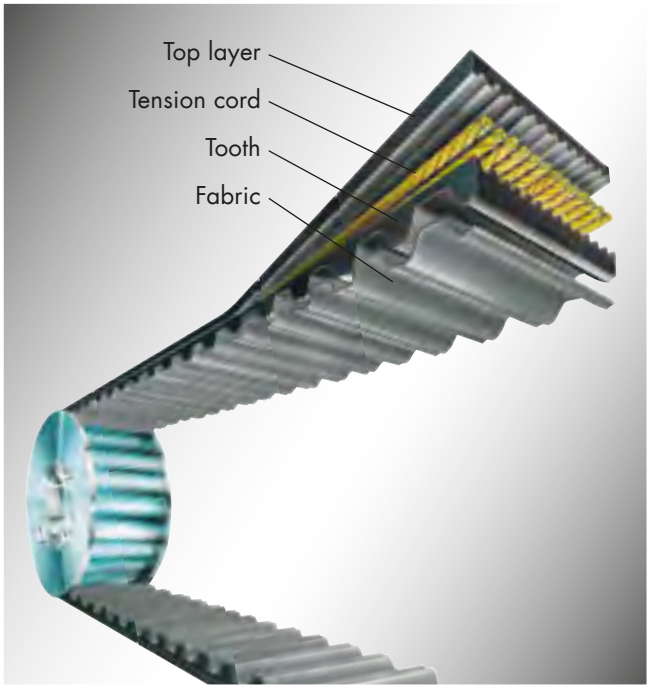
PRODUCT DESCRIPTION
optibelt OMEGA TIMING BELTS

Structure



Top layer
The belt top layer consists of a flexible polychloroprene compound which protects the tension cord from external influences. In addition, it offers limited resistance to mineral oils and humidity as well as protection from frictional wear and tear.

Tension cord
The tension member is composed of a pair of counter twisted glass fibre cords. These tension cords have high tensile strength, very high flexibility and very low stretch.

Teeth
Just like the belt top layer, the teeth consist of a polychloroprene compound guaranteeing high shear strength.
The dimples in the teeth promote quiet running.

Fabric
The polyamide fabric protects the teeth from premature wear and tooth root cracking. At the same time, the low coefficient of friction lowers the operating temperature and helps to reduce the running noise.

High performance optibelt OMEGA timing belts are the result of a continuing development process. Operational experience with optibelt ZR and optibelt HTD® has been applied to this belt generation. Endless optibelt OMEGA timing belts set the standard for synchronous performance and for positioning drives.
The geometry of the optibelt OMEGA tooth profile has been developed to run in the established, curvilinear timing belt pulleys. optibelt OMEGA timing belts can be used in 3M, 5M, 8M and 14M HTD® pulley profiles. optibelt ZRS HTD® timing belt pulleys are standard items in our range with pilot bores or bored for optibelt TB taper bushes. In addition, all OMEGA timing belts can also be used in RPP® timing belt pulleys. Special timing belt pulleys for optibelt OMEGA timing belts are not required.

Application example: lawn mowers

Overview of the advantages and characteristics

- synchronous speed
- highest precision
- perceptibly lower noise level due to the OMEGA tooth profile
- use in standard HTD® and RPP® timing belt pulleys
- maintenance-free
- temperature resistant from –30 °C to +100 °C
- efficiency of up to 98 %

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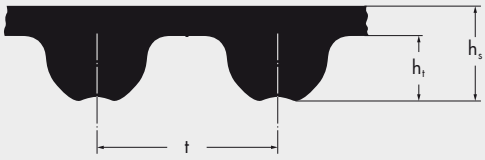
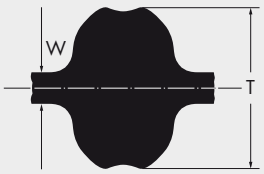
PRODUCT DESCRIPTION
optibelt OMEGA TIMING BELTS
STANDARD PRODUCT RANGE



Profile	5M
t [mm]	5.0
h_s [mm]	3.4
h_t [mm]	1.9



Profile	D5M
W	1.143
T	5.258

optibelt OMEGA 5M

Belt designation	Pitch length [mm]	Number of teeth	Belt designation	Pitch length [mm]	Number of teeth
120 5M (HTD)	120.00	24	560 5M	560.00	112
180 5M	180.00	36	565 5M▲	565.00	113
225 5M	225.00	45	575 5M	575.00	115
255 5M	255.00	51	580 5M	580.00	116
265 5M	265.00	53	600 5M▲	600.00	120
270 5M	270.00	54	610 5M	610.00	122
275 5M	275.00	55	615 5M▲	615.00	123
280 5M	280.00	56	620 5M	620.00	124
295 5M	295.00	59	625 5M	625.00	125
300 5M	300.00	60	630 5M▲	630.00	126
305 5M	305.00	61	635 5M▲	635.00	127
325 5M	325.00	65	640 5M	640.00	128
330 5M	330.00	66	645 5M	645.00	129
340 5M	340.00	68	650 5M	650.00	130
345 5M (HTD)	345.00	69	655 5M	655.00	131
350 5M	350.00	70	665 5M▲	665.00	133
360 5M	360.00	72	670 5M	670.00	134
365 5M	365.00	73	700 5M▲	700.00	140
370 5M	370.00	74	710 5M▲	710.00	142
375 5M	375.00	75	720 5M	720.00	144
385 5M	385.00	77	740 5M▲	740.00	148
400 5M	400.00	80	745 5M•	745.00	149
415 5M	415.00	83	750 5M	750.00	150
420 5M	420.00	84	755 5M▲	755.00	151
425 5M	425.00	85	775 5M	775.00	155
450 5M	450.00	90	790 5M	790.00	158
460 5M	460.00	92	800 5M▲	800.00	160
475 5M	475.00	95	810 5M•	810.00	162
490 5M	490.00	98	825 5M	825.00	165
500 5M	500.00	100	830 5M	830.00	166
520 5M	520.00	104	835 5M▲	835.00	167
525 5M	525.00	105	845 5M•	845.00	169
535 5M	535.00	107	850 5M	850.00	170
540 5M	540.00	108	860 5M	860.00	172
550 5M	550.00	110	870 5M•	870.00	174

Standard width: 9 mm, 15 mm, 25 mm
• Not available ex stock
▲ Double-sided available in HTD®

Order example:

TIMING BELTS: optibelt OMEGA 1200 5M 15

1200 = 1200 mm pitch length
5M = profile
15 = 15 mm belt width

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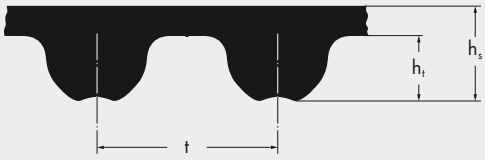
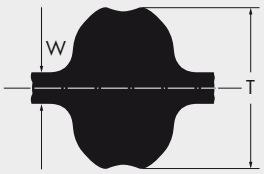
PRODUCT DESCRIPTION
optibelt OMEGA TIMING BELTS
STANDARD PRODUCT RANGE



Profile	5M
t [mm]	5.0
h_s [mm]	3.4
h_t [mm]	1.9



Profile	D5M
W	1.143
T	5.258

optibelt OMEGA 5M

Belt designation	Pitch length [mm]	Number of teeth	Belt designation	Pitch length [mm]	Number of teeth
890 5M▲	890.00	178	2250 5M	2250.00	450
900 5M▲	900.00	180	2350 5M	2350.00	470
920 5M•	920.00	184	2525 5M	2525.00	505
925 5M	925.00	185			
935 5M	935.00	187			
940 5M	940.00	188			
950 5M	950.00	190			
960 5M•	960.00	192			
965 5M	965.00	193			
975 5M	975.00	195			
980 5M	980.00	196			
985 5M•	985.00	197			
1000 5M▲	1000.00	200			
1025 5M	1025.00	205			
1035 5M	1035.00	207			
1050 5M▲	1050.00	210			
1100 5M	1100.00	220			
1125 5M▲	1125.00	225			
1135 5M	1135.00	227			
1200 5M▲	1200.00	240			
1270 5M	1270.00	254			
1350 5M•	1350.00	270			
1380 5M	1380.00	276			
1400 5M	1400.00	280			
1420 5M	1420.00	284			
1425 5M	1425.00	285			
1500 5M	1500.00	300			
1595 5M	1595.00	319			
1690 5M	1690.00	338			
1790 5M	1790.00	358			
1800 5M	1800.00	360			
1870 5M	1870.00	374			
1895 5M	1895.00	379			
2000 5M	2000.00	400			
2110 5M	2110.00	422			

Standard width: 9 mm, 15 mm, 25 mm
• Not available ex stock
▲ Double-sided available in HTD®

Order example:

TIMING BELTS: optibelt OMEGA 1200 5M 15

1200 = 1200 mm pitch length
5M = profile
15 = 15 mm belt width

POWER RATINGS
optibelt OMEGA TIMING BELTS
PROFILE AND DESIGN 5M

Table 22

Nominal power P_N [W] for profile and design 5M and a timing belt width of 9 mm

Speed of the small pulley n_k [min^{-1}]	Number of teeth on the small pulley z_k														
	14	16	18	20	24	28	32	36	40	44	48	56	64	72	80
	Pitch diameter of the small pulley d_{wk} [mm]														
	22.28	25.46	28.65	31.83	38.20	44.56	50.93	57.30	63.66	70.03	76.39	89.13	101.86	114.59	127.32
20	3.7	4.9	5.8	6.9	8.9	11.0	13.0	15.0	17.0	19.9	22.8	26.8	30.8	34.0	38.0
40	8.9	11.0	11.8	13.8	17.9	21.0	25.9	30.0	34.9	40.1	45.0	53.9	61.1	68.9	76.9
60	13.0	15.9	17.9	21.0	25.9	32.0	38.0	45.0	51.9	59.9	68.0	80.1	91.9	103.2	115.0
100	21.9	25.9	30.0	34.9	44.1	53.9	64.0	74.9	87.0	100.0	113.0	134.3	153.3	172.3	192.2
200	45.0	53.0	61.1	68.9	88.2	107.2	128.2	150.1	174.4	199.4	226.2	268.6	306.6	345.5	383.9
300	61.0	72.0	83.0	94.0	119.0	145.0	172.0	202.0	233.0	266.0	300.0	356.0	407.0	458.0	509.0
400	76.0	90.0	103.0	117.0	147.0	179.0	213.0	249.0	286.0	326.0	368.0	436.0	498.0	561.0	623.0
500	91.0	106.0	122.0	139.0	174.0	211.0	251.0	292.0	336.0	382.0	430.0	510.0	583.0	656.0	728.0
600	104.0	122.0	140.0	159.0	199.0	241.0	286.0	334.0	383.0	435.0	489.0	580.0	662.0	745.0	827.0
700	117.0	137.0	158.0	179.0	223.0	271.0	321.0	373.0	428.0	485.0	545.0	646.0	738.0	829.0	921.0
800	130.0	152.0	174.0	198.0	247.0	299.0	353.0	411.0	471.0	533.0	598.0	709.0	809.0	910.0	1010.0
900	142.0	166.0	191.0	216.0	269.0	326.0	385.0	447.0	512.0	580.0	650.0	769.0	879.0	987.0	1096.0
950	148.0	173.0	199.0	225.0	280.0	339.0	401.0	465.0	532.0	603.0	675.0	799.0	912.0	1025.0	1137.0
1000	154.0	180.0	206.0	234.0	291.0	352.0	416.0	483.0	552.0	625.0	699.0	828.0	945.0	1062.0	1178.0
1200	177.0	207.0	237.0	268.0	334.0	403.0	475.0	551.0	629.0	710.0	794.0	939.0	1072.0	1204.0	1334.0
1400	199.0	232.0	266.0	301.0	375.0	451.0	532.0	615.0	702.0	791.0	884.0	1044.0	1191.0	1336.0	1480.0
1450	205.0	239.0	274.0	309.0	384.0	463.0	545.0	631.0	720.0	811.0	905.0	1070.0	1220.0	1368.0	1515.0
1600	221.0	257.0	295.0	333.0	414.0	498.0	586.0	677.0	771.0	869.0	969.0	1144.0	1303.0	1461.0	1617.0
1800	242.0	281.0	322.0	364.0	451.0	543.0	638.0	736.0	838.0	943.0	1050.0	1239.0	1410.0	1578.0	1745.0
2000	262.0	305.0	349.0	394.0	488.0	586.0	688.0	794.0	902.0	1014.0	1128.0	1329.0	1511.0	1689.0	1864.0
2400	301.0	350.0	400.0	451.0	558.0	669.0	784.0	902.0	1024.0	1148.0	1274.0	1497.0	1697.0	1891.0	2079.0
2850	338.0	393.0	449.0	506.0	625.0	748.0	874.0	1004.0	1137.0	1272.0	1408.0	1649.0	1863.0	2067.0	2262.0
3200	374.0	434.0	496.0	559.0	688.0	822.0	960.0	1100.0	1242.0	1386.0	1531.0	1786.0	2008.0	2217.0	2411.0
3600	409.0	474.0	541.0	609.0	749.0	893.0	1040.0	1190.0	1340.0	1492.0	1644.0	1908.0	2134.0	2340.0	2526.0
4000	443.0	513.0	585.0	658.0	808.0	961.0	1116.0	1274.0	1431.0	1589.0	1745.0	2015.0	2238.0	2436.0	2604.0
5000	523.0	605.0	688.0	772.0	943.0	1115.0	1288.0	1459.0	1628.0	1792.0	1951.0	2212.0	2402.0	2541.0	2623.0
6000	598.0	690.0	783.0	877.0	1064.0	1250.0	1433.0	1610.0	1778.0	1937.0	2084.0	2301.0	2411.0	2434.0	2358.0
7000	669.0	769.0	870.0	971.0	1171.0	1365.0	1550.0	1722.0	1880.0	2019.0	2137.0	2268.0	2245.0		
8000	735.0	843.0	950.0	1057.0	1264.0	1459.0	1637.0	1794.0	1927.0	2031.0	2101.0	2100.0			
10000	854.0	972.0	1088.0	1199.0	1403.0	1577.0	1714.0	1804.0	1842.0	1819.0	1729.0				
12000	956.0	1078.0	1193.0	1299.0	1476.0	1594.0	1643.0	1609.0							
14000	1039.0	1158.0	1264.0	1354.0	1473.0	1495.0	1403.0								

OMEGA

Power ratings for other belt widths can be calculated by multiplying by the width correction factors.

Width correction factor

Profile and design 5M

Belt width [mm]	6	Standard 9	12	Standard 15	20	Standard 25	30
Factor	0.61	1.00	1.44	1.87	2.63	3.40	4.15

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DIMENSIONS AND TOLERANCES
TIMING BELTS IN optibelt OMEGA PROFILE

Timing belts with optibelt OMEGA profiles are produced in a wide range of lengths and widths. Many special lengths, widths and designs are available. Please contact our Application Engineering Department for further details. Timing belts with optibelt OMEGA profiles are produced to ground category G2 with a thickness tolerance of ± 0.25 mm as standard. If required, the belts can be ground to category G1 with a thickness tolerance of ± 0.13 mm.

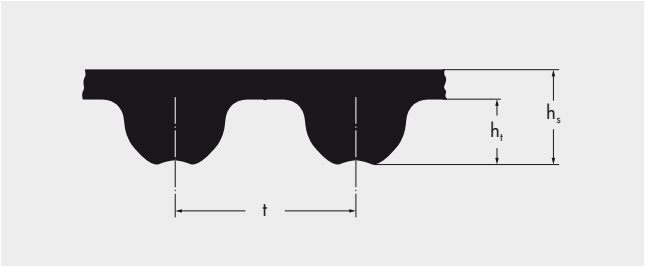

Table 37
Nominal dimensions and weights

Profile	2M	3M	5M	8M	D8M	14M
Tooth height h_t [mm]	0.70	1.10	1.90	3.20	3.20	5.60
Total belt thickness h_s [mm]	1.30	2.30	3.40	5.40	7.73	9.50
Tooth pitch t [mm]	2.00	3.00	5.00	8.00	8.00	14.00
Weight [kg/m] for 10 mm belt width	0.013	0.024	0.035	0.058	0.067	0.100

Length tolerances

Pitch length [mm]	≤ 250	> 250 ≤ 500	> 500 ≤ 750	> 750 ≤ 1000	> 1000 ≤ 1250	> 1250 ≤ 1500	> 1500 ≤ 1750	> 1750 ≤ 2000	> 2000 ≤ 2250	> 2250 ≤ 2500	> 2500 ≤ 2750	> 2750 ≤ 3000	> 3000
Length tolerances given as centre distance deviation	± 0.20	± 0.23	± 0.27	± 0.30	± 0.33	± 0.36	± 0.39	± 0.42	± 0.46	± 0.49	± 0.52	± 0.55	± 0.55 ± 0.03*

Width tolerance

Standard belt width	Allowed tolerance [mm] of the timing belt		
Nominal width [mm]	Pitch length up to 838.2 mm	Pitch length 838.3 up to 1676.4 mm	Pitch length over 1676.4 mm
3.0 to 11.0	+ 0.4 – 0.8	+ 0.4 – 0.8	—
11.1 to 38.1	+ 0.8 – 0.8	+ 0.8 – 0.8	+ 0.8 – 1.2
38.2 to 50.8	+ 0.8 – 1.2	+ 1.2 – 1.2	+ 1.2 – 1.6
50.9 to 63.5	+ 1.2 – 1.2	+ 1.2 – 1.6	+ 1.6 – 1.6
63.6 to 76.2	+ 1.2 – 1.6	+ 1.6 – 1.6	+ 1.6 – 2.0
76.3 to 101.6	+ 1.6 – 1.6	+ 1.6 – 2.0	+ 2.0 – 2.0
101.7 to 177.8	+ 2.4 – 2.4	+ 1.6 – 2.0	+ 2.0 – 2.0
177.9 to max.	—	—	+ 4.8 – 6.4

* For greater lengths additional 0.03 mm should be added in length steps of 250 mm.

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