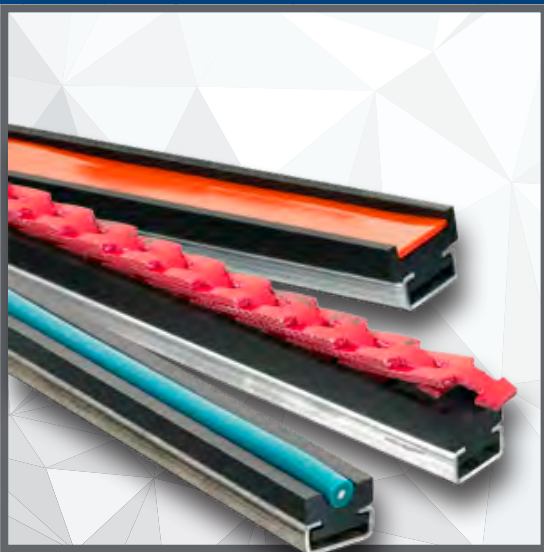




**POWER TRANSMISSION &
CONVEYOR BELTING**



POWERTWIST® EAGLE®

Trackstar® *SUPERTLINK*® *NUTLINK*®

CONVEYING SOLUTIONS



POWERTWIST MOVE® Conveyor Link Belting

- Install in minutes without dismantling conveyor components – no welding required
- Unaffected by extremes of temperature, water, oils, grease and common chemicals
- Whether your application requires reduced contact surface, high grip, abrasion resistance, non-marking, high temperature, oil, and chemical resistance, there's a Fenner Drives link belt to meet your need



Eagle® Polyurethane Belting

- Comprehensive range of high quality non-reinforced and reinforced belting in round and V profiles; also available with special top surfaces
- Over 400 FDA compliant products
- Custom design capabilities: special profiles, dual durometer, static dissipative, UV stabilized, tracking features, ridged profiles



Trackstar® UHMW Belt & Chain Guides

- Fight friction and reduce costs with long-wearing UHMW belt and chain guides
- Wide range of standard profiles for use in guiding belts, chain and cables
- Available from stock with same-day shipping
- Two-piece guide and channel design simplifies installation and replacement

POWER TRANSMISSION SOLUTIONS



POWERTWIST DRIVE®, SuperTLink®, and NuTLink® V-Belting

- Provide time and cost saving benefits to maintenance engineers and equipment designers
- Longer belt life in even the harshest environments
- Easier, faster installation without tear-downs or struggling with motor bases
- Install on captive drives and fixed center drives
- Make matching sets
- Better drive efficiency due to minimal belt elongation
- Reduced noise, longer bearing life due to low belt vibration



Count on Fenner Drives®. We've got the right product for your application.

With over 100 years of manufacturing, technical and commercial expertise, Fenner Drives is a global leader in value-adding, problem-solving products for conveying and power transmission applications. Recognized widely for our expertise and innovation, we blend reliability, quality and value in our products while providing unsurpassed technical support and service.

BELTING SELECTION

ROUND BELTING

		2mm	2.4mm	3mm	3/32"	4mm	1/8"	5mm	3/16"	6mm	1/4"	7mm	8mm	9mm	5/16"	9.5mm	3/8"	10mm	12mm	12.7mm	1/2"	13mm	14mm	9/16"	15mm	16mm	5/8"	18mm	19mm	3/4"	20mm		
Non-Reinforced Belting	POWERTWIST MOVE® Link Belting												●		●						●		●							●			
	Eagle® Blue 80 EC*	●			●	●	●	●	●	●			●			●	●																
	Eagle Clear 80 EC*	○			○	○	○	○	○	○			○			○	○																
	Eagle Blue 80 MD*																																
	Eagle Opaque 80	○			○	○	○	○	○	○			○			○	○								○								
	Eagle Blue 85*				●	●	●	●	●	●			●			●	●								●								
	Eagle Clear 85*	○	○	○	○	○	○	○	○	○			○			○	○	○	○					○		○		○		○			
	Eagle Orange 85*	●	●	●	●	●	●	●	●	●			●			●	●	●	●					●		●		●		●			
	Eagle Orange 89 SureConnect™															●								●							●		
	Eagle Red 85*				●	●																		●									
	Eagle Green 89	●			●	●	●	●	●			●	●			●	●	●							●		●		●		●		
	Eagle Green 89 T	●			●	●	●	●	●			●	●	●			●	●	●						●		●		●		●		
	Eagle Green 89 T SureConnect™																								●		●		●		●		
	Eagle Red 90	●			●	●	●	●	●	●			●	●	●			●	●	●				●		●		●		●			
	Eagle Beige 95*								●				●					●							●		●						
	Eagle Clear 95*		○	○			○		○			○		○			○							○		○		○		○		○	
	Eagle White 40D				○	○	○	○					○				○								○		○		○		○		
	Eagle Blue 55D																								●		●		●		●		
	Eagle Blue 80 EC QC*								●	●			●			●																	
	Eagle Blue 85 QC*								●	●			●			●	●																
	Eagle Clear 85 QC*								○	○	○		○			○								○	○		○		○		○		
	Eagle Red 85 QC								●	●			●			●	●							●		●		●		●			
	Eagle Yellow 85 QC*								●	●			●			●								●		●		●		●			
	Eagle Clear 85 TOR								○																								
	Reinforced	Eagle Orange 85 R*									●	●			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
		Eagle Hyfen 85 R*							●		●		●			●									●		●		●		●		
Eagle Green 89 R								●	●			●	●			●	●							●		●		●		●			
Eagle Green 89 RT								●	●			●	●			●	●							●		●		●		●			
Eagle Beige 95 R*																																	
Eagle Can Cable†																	●																
Eagle Fabricated Belts	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			

Abbreviation Key

CXF	Co-extruded Flat
CXR	Co-extruded Ribbed
EC	Regulation (EC) 1935/2004
LCF	Low Coefficient of Friction
MD	Metal Detectable
PU	PolyUrethane
PVC	PolyVinyl Chloride
QC	Quick-Connect

R	Reinforced
RCS	Reduced Contact Surface
RSGT	Reinforced SuperGrip Top
RT	Reinforced Textured
SGT	SuperGrip Top
T	Textured
TOR	Twisted O-Rings
TPE	ThermoPlastic Elastomer

* These belts are FDA compliant (unless cogged).

† Can Cable available in Red 50D LCF, Blue 55D, Blue 55D Aramid, Natural 55D, Green 63D, and Natural 63D.

‡ Eagle Ivory 85 SGT and RSGT available with PVC, PU or TPE top surface.

¶ ISO 1813:1998 inspected and certified by Fenner Drives.

- Not all product in-stock, please call for availability.
- Some diameters and cross sections may be subject to minimum orders. Dimensions are for reference only.
- Flat belting available in Eagle Orange 85. Additional cross sections, colors, and durometers are available.
- Contact Applications Engineering at AE@fennerdrives.com for design assistance.

Round Belting

Round belts are commonly run in pulleys with a round groove; see Figure 1a. In the absence of round groove pulleys, they can also be used in V-groove pulleys (Figure 1b). The table at right shows the dimensional data for a round belt used in a V-groove pulley.

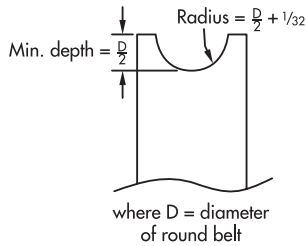


Figure 1a

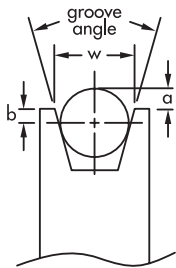


Figure 1b

Note: above dimensions are belt fit in groove under no tension. Dimensions in inches unless otherwise indicated.

Pulley Size	Pulley Diameter (inches)	Groove Angle	Round Belt	Dimensions (inches)		
				w	a	b
2L	Under 1.50"	32°	3/16"	.240	.010	.084
2L	1.50" to 1.99" O.D.	34°	3/16"	.243	.016	.078
			1/4"	.243	.153	-.028
2L	2.00" to 2.50" O.D.	36°	3/16"	.246	.020	.074
			1/4"	.246	.151	-.026
2L	Over 2.50" O.D.	38°	3/16"	.250	.020	.074
			1/4"	.250	.146	-.021
3L	Under 2.20" O.D.	32°	1/4"	.360	-.049	.174
			5/16"	.360	.094	.062
3L	2.20" to 3.19" O.D.	34°	1/4"	.364	-.043	.168
			5/16"	.364	.094	.062
3L	3.20" to 4.20" O.D.	36°	1/4"	.368	-.037	.062
			5/16"	.368	.095	.061
3L	Over 4.20" O.D.	38°	1/4"	.372	-.031	.156
			5/16"	.372	.095	.061
A/13	2.60" to 5.40" D.D.	34°	5/16"	.494	-.118	.274
			3/8"	.494	.019	.168
			1/2"	.494	.297	-.047
A/13	Over 5.40" D.D.	38°	5/16"	.504	-.097	.253
			3/8"	.504	.030	.157
			1/2"	.504	.286	.036
B/17	4.60" to 7.00" D.D.	34°	1/2"	.637	.062	.188
			9/16"	.637	.199	.082
			5/8"	.637	.340	-.027
B/17	Over 7.00" D.D.	38°	1/2"	.650	.074	.176
			9/16"	.650	.200	.081
			5/8"	.650	.331	-.018
C/22	7.00" to 7.99" D.D.	34°	5/8"	.879	-.056	.369
			3/4"	.879	.218	.157
C/22	8.00" to 12.00" D.D.	36°	5/8"	.887	-.041	.354
			3/4"	.887	.222	.153
C/22	Over 12.00" D.D.	38°	5/8"	.895	-.027	.340
			3/4"	.895	.226	.149

V Belting

V belts in "classical" A, B, C, D and light duty 3L cross sections are designed to fit RMA compliant pulleys as per the groove details illustrated in Figure 2.

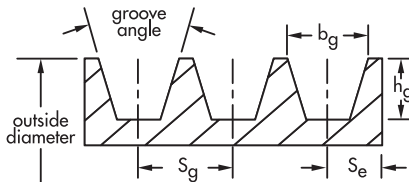


Figure 2

Cross Section	Datum Diameter Range	Groove Angle	b _g (inches)	h _g min (inches)	S _g (inches)	S _e (inches)
A/13	Up thru 5.4"	34° ±0.33°	.494 ±.005	.460	.625 ±.025	.375 +.090 -.062
	Over 5.4"	38° ±0.33°	.504 ±.005	.460	.625 ±.025	.375 +.090 -.062
B/17	Up thru 7.0"	34° ±0.33°	.637 ±.006	.550	.750 ±.025	.500 +.120 -.065
	Over 7.0"	38° ±0.33°	.650 ±.006	.550	.750 ±.025	.500 +.120 -.065
C/22	Up thru 7.99"	34° ±0.33°	.879 ±.007	.750	1.000 ±.025	.688 +.160 -.070
	8.0" thru 12.0"	36° ±0.33°	.887 ±.007	.750	1.000 ±.025	.688 +.160 -.070
D/32	Up thru 12.99"	34° ±0.33°	1.259 ±.008	1.020	1.438 ±.025	.875 +.220 -.080
	13.0" thru 17.0"	36° ±0.33°	1.271 ±.008	1.020	1.438 ±.025	.875 +.220 -.080
3L	Over 17.0"	38° ±0.33°	1.283 ±.005	1.020	1.438 ±.025	.875 +.220 -.080
	2.2" thru 3.1"	34° ±0.33°	.364 ±.005	.406	.500 ±.025	.313 +.062 -.032
3L	3.2" thru 4.2"	36° ±0.33°	.364 ±.005	.406	.500 ±.025	.313 +.062 -.032
	Over 4.2"	38° ±0.33°	.364 ±.005	.406	.500 ±.025	.313 +.062 -.032

Dimensions in inches unless otherwise indicated.

Flat Belting

All flat belts have a natural tendency to move laterally. Therefore a flat or straight pulley is not recommended, as the belt would walk off the pulley. To keep the belt in the center of the pulley it must have a crown. Figure 3a illustrates a round crown and is the preferred method. A modified round crown as illustrated in Figure 3b is also acceptable. A flat pulley with guide flanges (Figure 3c) is not recommended. Even with the guide flanges the belt will move laterally and potentially could climb up onto them.

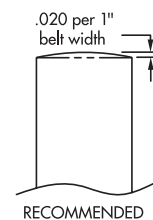


Figure 3a

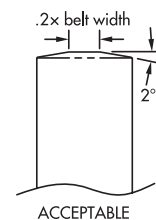


Figure 3b

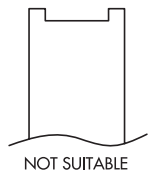


Figure 3c

Round Belting

Round belts are commonly run in pulleys with a round groove; see Figure 1a. In the absence of round groove pulleys, they can also be used in V-groove pulleys (Figure 1b). The table at right shows the dimensional data for a round belt used in a V-groove pulley.

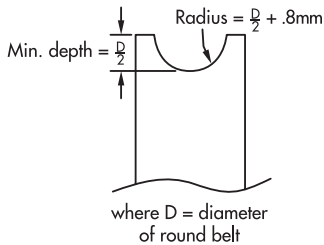


Figure 1a

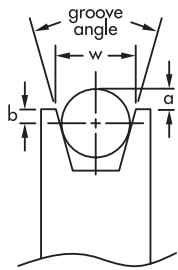


Figure 1b

Pulley Size	Pulley Diameter (mm)	Groove Angle	Round Belt	Dimensions (mm)		
				w	a	b
Z/10	Up thru 80mm	34°	7	9.7	-0.39	3.89
			8	9.7	1.82	2.18
			9.5	9.7	5.14	-0.39
Z/10	Over 80mm	38°	7	9.7	0.17	3.34
			8	9.7	2.19	1.81
			9.5	9.7	5.25	-0.50
A/13	Up thru 118mm	34°	9.5	12.7	0.23	4.52
			10	12.7	1.33	3.67
			12	12.7	5.75	0.25
A/13	Over 118mm	38°	9.5	12.7	0.90	3.85
			10	12.7	1.91	3.09
			12	12.7	5.98	0.02
B/17	Up thru 190mm	34°	12	16.3	-0.14	6.14
			15	16.3	6.50	1.00
			16	16.3	8.71	-0.71
B/17	Over 190mm	38°	12	16.3	0.76	5.24
			15	16.3	6.87	0.63
			16	16.3	8.90	-0.90
C/22	Up thru 315mm	34°	20	22	8.22	1.78
C/22	Over 315mm	38°	20	22	9.00	1.23

Note: above dimensions are belt fit in groove under no tension. Dimensions in millimeters unless otherwise indicated.

V Belting

V belts in "classical" Z/10, A/13, B/17, C/22 and D/32 cross sections are designed to fit ISO and DIN 2215 compliant pulleys as per the groove details illustrated in Figure 2.

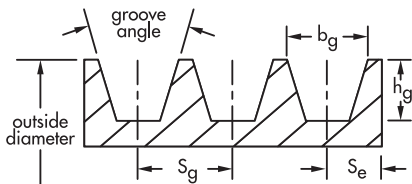


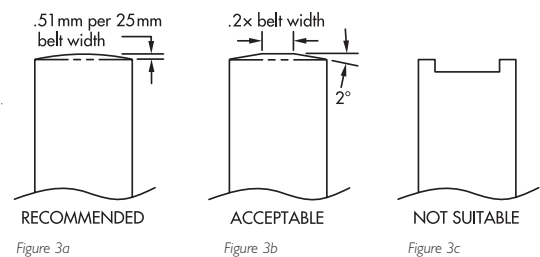
Figure 2

Cross Section	Datum Diameter Range	Groove Angle	b_g (mm)	h_g Min (mm)	S_g (mm)	S_e (mm)
Z/10	Up thru 80mm Over 80mm	34° ±1° 38° ±1°	9.7	11	12 ±0.3	8 ±0.6
A/13	Up thru 118mm Over 118mm	34° ±1° 38° ±1°	12.7	14	15 ±0.3	10 ±0.6
B/17	Up thru 190mm Over 190mm	34° ±1° 38° ±1°	16.3	18	19 ±0.4	12.5 ±0.8
C/22	Up thru 315mm Over 315mm	34° ±1° 38° ±30'	22	24	25.5 ±0.5	17 ±1.0
D/32	Up thru 500mm Over 500mm	36° ±30' 38° ±30'	32	28	37 ±0.6	24 ±2.0

Dimensions in millimeters unless otherwise indicated.

Flat Belting

All flat belts have a natural tendency to move laterally. Therefore a flat or straight pulley is not recommended, as the belt would walk off the pulley. To keep the belt in the center of the pulley it must have a crown. Figure 3a illustrates a round crown and is the preferred method. A modified round crown as illustrated in Figure 3b is also acceptable. A flat pulley with guide flanges (Figure 3c) is not recommended. Even with the guide flanges the belt will move laterally and potentially could climb up onto them.



Belt Installation Tension

All belts require a certain amount of tension to function properly in the application. The specific installation tension is determined from several factors including belt type, construction and working load. Belt details are in the Technical Data section of this catalog and working load is derived from your application.

Non-Reinforced Belting: When non-reinforced belting is stretched and released, elasticity is the property that brings the material back to its original shape. This “memory” is what gives our non-reinforced belting its self-tensioning properties. When a non-reinforced belt is first installed (stretched) the material does not return to 100% of its original length and continues to lose elasticity over its life span. This loss in elasticity is evident as tension decay. To overcome tension decay effects, a non-reinforced belt requires a relatively high install tension. Installation tensions ranging from 6% to 10% will normally be sufficient for most applications. If higher tensions are required, the application may exceed the belt’s load capacity.

Reinforced Belting: Reinforced belts contain a reinforcing tensile member which increases the belt’s modulus of elasticity. This reduces the belt’s ability to stretch and minimizes tension decay. This allows a reinforced belt to carry a greater load than a non-reinforced belt. Since an endless reinforced belt is essentially a fixed length, it cannot be stretched on like a non-reinforced belt. Consequently, reinforced belts require a mechanical take-up mechanism to apply the appropriate installation tension as well as accommodating any eventual small amount of tension decay that may occur. This mechanism should accommodate at least 4% of the belt’s length.

Belt Installation Length

In this section, we will refer to two different lengths that are defined as follows:

1. **Reference Length:** The length determined by taking a measuring tape and following the path of the belt around all of the pulleys, or through computer aided design (CAD) techniques. This length may also be obtained from the equation below. Take up mechanisms should be adjusted to the minimum position to allow for maximum adjustment of the belt prior to taking or calculating length. Note: this equation applies to two-pulley drives only.

$$L = 2C + \frac{\pi}{2}(D + d) + \frac{(D - d)^2}{4C}$$

where: L = reference length
 C = center of pulley shaft to center of pulley shaft distance
 D = pitch diameter of large pulley
 d = pitch diameter of small pulley

2. **Install Length:** The length the belt is made to prior to welding or joining.

Apply the following formulas to determine the Install Length from Reference Length:

Butt weld non-reinforced:

Install Length = Reference Length ÷ (1 + % tension)

Example: Reference Length for a non-reinforced belt is 44" (1120mm), requires 8% tension and will be butt welded. Install Length is calculated on right.

Install Length = 44" ÷ (1 + 8%)	Install Length = 1120mm ÷ (1 + 8%)
= 44" ÷ 1.08	= 1120mm ÷ 1.08
= 40.7"	= 1037mm

Overlap weld reinforced: Install Length = Reference Length + 1.5" (38mm)

Example: Reference Length for a reinforced belt is 44" (1120mm) and will be overlap welded. The overlap weld consumes 1.5" (38mm) of belt length. Install Length is calculated on right.

Install Length = 44" + 1.5"	Install Length = 1120mm + 38mm
= 45.5"	= 1158mm

Butt weld reinforced: Install Length = Reference Length

Example: Reference Length for a reinforced belt is 44" (1120mm) and will be butt welded. The weld consumes a negligible amount of belt length, consequently, Install Length and Reference Length are the same. Install Length is calculated on right.

Install Length = 44"	Install Length = 1120mm
----------------------	-------------------------

Link Belting: Install length = Reference Length minus (1 - 2%)

Example: Reference Length for a link belt is 44" (1120mm).

Install Length removing 2% is calculated on right.

Remove links to get as close as possible to Install Length.

Install Length = 44" - (44 x .02)	Install Length = 1120mm - (1120 x .02)
= 44" - 0.88"	= 1120mm - 22.40
= 43.12"	= 1097.60mm

Temperature

The temperature range of polyurethane belting is determined by the thermoplastic resin. Like all thermoplastic resins its physical properties change with changes in temperature. At higher temperatures the material will soften, lose strength and can elongate excessively to the point of premature failure. At lower temperatures the material will become more brittle and stiff which can result in cracking. The temperature ranges are for guidance and listed under each individual belt type in the Material Properties section.

Minimum Pulley Diameter

The most common serious mistake in designing belt drives is the selection of a pulley diameter that is too small. In most cases, non-reinforced belts can operate on smaller diameter pulleys than belts with a reinforcing tensile member. Reinforced belts require a larger pulley diameter to prevent premature flex fatigue failure of the tensile member. Listed under each individual belt type’s technical data is the recommended minimum pulley diameter. Smaller diameters can be used only if a reduction in belt service life is acceptable.

Engineering Data – Selection Procedure, Conveying

- Refer to the Technical Data chart for the belt material and cross section selected.
- Use the following formula that meets your application requirements (Note: if belt supported by rollers use .17 for μ):
 - Horizontal Transport with Slider Bed
 $T_e = W_t \times \mu + B_{wt}$
 - Horizontal Transport with Slider Bed and Product Accumulation
 $T_e = W_t \times \mu + B_{wt} + A_{wt}$
 - Incline or Decline Transport with Slider Bed
 $T_e = \frac{W_t}{C} \times (H_t + \mu \times \sqrt{C^2 + H_t^2}) + B_{wt}$
 - Incline or Decline Transport with Slider Bed and Product Accumulation
 $T_e = \frac{W_t}{C} \times (H_t + \mu \times \sqrt{C^2 + H_t^2}) + B_{wt} + A_{wt}$
- Determine Tight Tension (T_1).
 Flat and round belts: $T_1 = T_e \times 2$
 V belts: $T_1 = T_e \times 1.25$
- Refer to the Technical Data chart for the material and cross section selected and compare T_1 to the Working Load at maximum % tension. If only one belt is desired, T_1 may not be greater than the Working Load at maximum % tension. If more than one belt is required, divide T_1 by the Working Load at maximum % tension to arrive at number of belts. Round up to the nearest whole number of belts.
- Find load per belt by dividing T_1 by number of belts. From the Technical Data chart, determine the percent installed tension for the load per belt.

Where:

T_e = Effective Tension
 W_t = Total Weight on Conveyor
 C = Conveyor Center Distance
 B_{wt} = Belt weight/unit length $\times C$
 A_{wt} = Accumulating weight $\times \mu'$
 (where μ' is the COF between belt and product)
 H_t = Incline or decline height
 μ = COF on slider bed material from chart

To determine the required belt length, please refer to the "Belt Installation Length" section on the previous page.

Engineering Data – Selection Example

NON-REINFORCED		Part Number	Dimensions Ø		Minimum Pulley Ø	Working Load @ Percent Tension								Weight		
Color			(in)	(mm)		(in)	(mm)	4% (N)		6% (N)		8% (N)		10% (N)		lbs/ft
Eagle® Orange 85		L04OG856M	6	152.4	1.89	48	1.7	7.7	2.7	11.8	3.5	15.8	4.4	19.4	0.023	0.034
Eagle Orange 85		1032008	1/4	6.3	2	51	1.9	8.6	3	13.3	4	17.7	4.9	21.9	0.026	0.038

NON-REINFORCED Product	Hardness	FDA Compliant	Coefficient of Friction			Contact Temperature Range	
			Stainless Steel	Steel	UHMW	°F	°C
Eagle Orange 85	85A	Yes	0.70	0.60	0.45	-22 to +150	-30 to +66

Example 1

Type of belt being considered = Eagle Orange 85 in 1/4" round

Head-to-tail center distance (C) = 10 feet

Incline or decline = none

Product accumulation on belt(s)? = no

Total weight on belt(s) = 15 lbs.

Type of belt support = UHMW slider bed

- Horizontal Transport with Slider Bed.
 Since the belt will run in UHMW slider bed the COF(μ) of .45 is used from Technical Data chart. From the chart the belt weight is .026 lbs/ft giving a total belt weight of .26 lbs (.026 \times 10').
 $T_e = 15 \text{ lbs} \times .45 + .26 = 7.01$
- Determine Tight Tension (T_1).
 round belts $T_1 = 7.01 \times 2 = 14.02$
- Refer to the Technical Data chart for the material and cross section selected and compare T_1 to the Working Load at 10% tension. If only one belt is desired, T_1 may not be greater than the Working Load at 10% tension. If more than one belt is required, divide T_1 by the Working Load at 10% tension to arrive at number of belts. Round up to the nearest whole number of belts.
 1/4" round rated 4.9 lbs @ 10% tension. $14.02 \div 4.9 = 2.86$ use 3 belts
- Find load per belt by dividing T_1 by number of belts. From the Technical Data chart, determine the percent installed tension for the load per belt.
 Load/belt = $14.02 \div 3 = 4.67$ lbs
 Corresponding installed tension = 9.7%

Example 2

Eagle Orange 85 in 6mm round

Head-to-tail center distance (C) = 3 meters

Incline or decline = none

Product accumulation on belt(s)? = no

Total weight on belt(s) = 6 kg

Type of belt support = UHMW slider bed

- Horizontal Transport with Slider Bed.
 Since the belt will run in UHMW slider bed the COF(μ) of .45 is used from Technical Data chart. From the chart the belt weight is .034 kgs/m giving a total belt weight of .102 kg (.034 \times 3m).
 $T_e = 6 \text{ kg} \times .45 + .102 = 2.802 \text{ kg}$
- Determine Tight Tension (T_1).
 round belts $T_1 = 2.802 \times 2 = 5.604 \text{ kg} = 54.98 \text{ Newtons} (5.604 \times 9.81)$
- Refer to the Technical Data chart for the material and cross section selected and compare T_1 to the Working Load at 10% tension. If only one belt is desired, T_1 may not be greater than the Working Load at 10% tension. If more than one belt is required, divide T_1 by the Working Load at 10% tension to arrive at number of belts. Round up to the nearest whole number of belts.
 6mm round rated 19.4 N @ 10% tension. $54.98 \div 19.4 = 2.83$ use 3 belts
- Find load per belt by dividing T_1 by number of belts. From the Technical Data chart, determine the percent installed tension for the load per belt.
 Load/belt = $54.98 \text{ N} \div 3 = 18.33 \text{ Newtons}$
 Corresponding installed tension = 9.6%

Eagle® Belting Chemical Resistance Chart

Polyurethane is extremely resistant to many industrial oils and chemicals, but not all. Below are a wide variety of oils and chemicals found in industrial applications. Consult Fenner Drives Applications Engineering group for assistance on projects with design criteria outside these parameters, or obtain a sample belt and determine its compatibility in the precise operating conditions.

Acids	Rating	Fuels	Rating	Solvents	Rating
Acetic, 5%	C	ASTM Fuel A	A	Acetone	C
Boric, 4%	C	ASTM Fuel B	C	Aniline	C
Chromic	C	ASTM Fuel C	C	Benzene	C
Citronic	C	Diesel Fuel	B	Benzyl Alcohol	C
Formic	C	Gasoline, Premium	C	Butane	C
HCl	B	Gasohol (10-15% Methanol)	C	Butyl Acetate	C
Hydrochloric, 10%	C	Jet Fuel, JP-4	A	Butyl Alcohol	C
Lactic	C	Kerosene	A	Carbon Tetrachloride	C
Nitric, >1%	C			Chlorobenzane	C
Oleic	C	Greases	Rating	Chloroform	C
Phosphoric	C	Calcium Grease	B	Cyclohexane	C
Sulfuric, <20%	B	Sodium Grease	B	Ethanol	C
Sulfuric, >20%	C	Teflon Grease	A	Ether	C
				Ethyl Acetate	C
Alkalines	Rating	Miscellaneous	Rating	Freon 11, 12, 22	C
Ammonia, >10%	C	Diethyl Phthalate (DOP)	A	Freon 113	A
Detergent, 1%	A	Ethylene Chloride	C	Glycerine, Glycerol, Glycol	A
Potassium Hydroxide	B	Ethylene Dichloride	C	Heptane	B
Soap, 1%	A	Ethylene GlycoWater 50/50	C	Hexane	C
Sodium Hydroxide, 10%	C	Household Cleaner	B	Isopropyl Alcohol	C
		Naptha	A	Methanol	C
Aqueous Solutions	Rating	Silage (Silo) Juice	C	Methyl Acetate	C
Aluminum Chloride, 10%	C	Natural Perspiration	B	Methyl Ethyl Ketone	C
Ammonium Chloride, 10%	C	Tincture of Iodine	C	Methyl Glycol	C
Bleaching Agent, 40%	B	Tricresyl Phosphate	C	Methylene Chloride	C
Bleaching Agent, 100%	C			N-Methyl Pyrrolidone	C
Calcium Chloride, 40%	C	Oils	Rating	Perchloroethylene	C
Caustic Soda, 10%	B	ASTM Oil #1	A	Pyridine	C
Cola	A	ASTM Oil #2	A	Turpentine	A
Ferric Chloride, 10%	C	ASTM Oil #3	A	Tetrachloroethylene	C
Hydrogen Peroxide, 3%	B	Brake Fluid (ATE or ATS)	C	Tetrahydrofuran	C
Isopropanol, 50%	C	Gear Box Oil (SAE 90)	A	Toluene	C
Magnesium Chloride, 30%	C	Hydraulic Fluid	C	Trichloroethylene	C
Potassium Chloride, 40%	C	Hydraulic/Water Emulsion	C	Xylene	C
Potassium Dichromate, 10%	C	Mineral Oil	A		
Potassium Permanganate, 5%	C	Motor Oil	A		
Sea Water	B	Paraffin Oil	A		
Sodium Bisulfate, 10%	C	Petroleum (Texas Sour Crude)	A		
Sodium Chloride, 10%	C	Power Steering Fluid	B		
Sodium Hypochlorite, 5%	C	Skydrol 500 Oil	C		
Sodium Thiosulfate, 20%	A	Transmission Oil A	A		
Water, Deionized	A				

Rating Key
 A - Fluid has little or no effect
 B - Fluid has minor to moderate effect
 C - Fluid has severe effect

Trackstar® Chemical Resistance Chart

	UHMW-PE
Acids, Weak	S
Acids, Strong	L
Alkalies, Weak	S
Alkalies, Strong	S
Hydrocarbons, Aromatic	L
Hydrocarbons, Aliphatic	S
Ketones	S
Ethers	S
Esters	S
Alcohols	S
Inorganic Salt Solutions	S
Continuous Sunlight	U

S – Suitable
 L – Limited Suitability
 U – Unsuitable

Disclaimer: Fenner Drives accepts no responsibility nor makes any claims regarding suitability for a particular use or purpose.

For assistance, contact Fenner Drives Applications Engineering group at AE@fennerdrives.com.

Conveying - Engineering Data



NON-REINFORCED Material and Color	Hardness	Compliance	Coefficient of Friction			Contact Temperature Range	
			Stainless Steel	Steel	UHMW	°F	°C
Eagle® Blue 80 EC	80A	EC, FDA	0.80	0.70	0.55	-22 to +150	-30 to +66
Eagle Clear 80 EC	80A	EC, FDA	0.80	0.70	0.55	-22 to +150	-30 to +66
Eagle Blue 80 MD	80A	FDA	0.75	0.65	0.50	-22 to +150	-30 to +66
Eagle Opaque 80	80A	-	0.75	0.65	0.50	-22 to +150	-30 to +66
Eagle Orange 85	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Clear 85	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Ivory 85	85A	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Red 85	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Blue 85	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Green 89	89A	-	0.65	0.55	0.40	-22 to +150	-30 to +66
Eagle Green 89 Textured	89A	-	0.50	0.40	0.30	-22 to +150	-30 to +66
Eagle Green 89 T SureConnect*	89A	-	0.50	0.40	0.30	-22 to +150	-30 to +66
Eagle Orange 89 SureConnect*	89A	-	0.65	0.55	0.40	-22 to +150	-30 to +66
Eagle Red 90	90A	-	0.60	0.50	0.38	-22 to +150	-30 to +66
Eagle Beige 95	95A	FDA	0.55	0.45	0.35	-22 to +150	-30 to +66
Eagle Clear 95	95A	FDA	0.55	0.45	0.35	-22 to +150	-30 to +66
Eagle White 40D	40D	-	0.55	0.45	0.35	-22 to +176	-30 to +80
Eagle Blue 55D	55D	-	0.50	0.40	0.30	-22 to +176	-30 to +80
Eagle Blue 80 EC QC	80A	EC, FDA	0.50	0.40	0.30	-22 to +150	-30 to +66
Eagle Clear 85 QC	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Red 85 QC	85A	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Yellow 85 QC	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Blue 85 QC	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Red 85 CXF	85A Base, 60A Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Ivory 85 SGT PU	85A Base, 70A PU Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Ivory 85 SGT PVC	85A Base, 50A PVC Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Ivory 85 SGT TPE	85A Base, 55A TPE Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Green 89 SGT PVC	89A Base, 50A PVC Top	-	0.65	0.55	0.40	-22 to +150	-30 to +66
Eagle Red 90 SGT PVC	90A Base, 50A PVC Top	-	0.60	0.50	0.38	-22 to +150	-30 to +66
Eagle White 40D SGT PVC	40D Base, 50A PVC Top	-	0.55	0.45	0.35	-22 to +150	-30 to +66
REINFORCED Material and Color	Hardness	Compliance	Coefficient of Friction			Contact Temperature Range	
			Stainless Steel	Steel	UHMW	°F	°C
Eagle Opaque 80	80A	-	0.75	0.65	0.50	-22 to +150	-30 to +66
Eagle Orange 85	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Hyfen 85	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Ivory 85	85A	FDA	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Green 89	89A	-	0.65	0.55	0.40	-22 to +150	-30 to +66
Eagle Green 89 Textured	89A	-	0.50	0.40	0.30	-22 to +150	-30 to +66
Eagle Beige 95	95A	FDA	0.55	0.45	0.35	-22 to +150	-30 to +66
Eagle Hyfen 95	95A	FDA	0.55	0.45	0.35	-22 to +150	-30 to +66
Eagle Red 50D LCF Can Cable	50D	-	n/a	n/a	n/a	-22 to +150	-30 to +66
Eagle Blue 55D Can Cable	55D	-	n/a	n/a	n/a	-22 to +176	-30 to +80
Eagle Blue 55D Aramid Can Cable	55D	-	n/a	n/a	n/a	-22 to +176	-30 to +80
Eagle Natural 55D Can Cable	55D	-	n/a	n/a	n/a	-22 to +176	-30 to +80
Eagle Green 63D Can Cable	63D	-	n/a	n/a	n/a	-22 to +176	-30 to +80
Eagle Natural 63D Can Cable	63D	-	n/a	n/a	n/a	-22 to +176	-30 to +80
Eagle Ivory 85 RSGT PU	85A Base, 70A PU Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Ivory 85 RSGT PVC	85A Base, 50A PVC Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Ivory 85 RSGT TPE	85A Base, 55A TPE Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Hyfen 85 CXF V	85A Base, 60A Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66
Eagle Hyfen 85 CXR V	85A Base, 60A Top	-	0.70	0.60	0.45	-22 to +150	-30 to +66

* Eagle SureConnect Connectors are Alloy Steel with a RoHS Compliant Zinc Coating

Note: Cogged Belting is not FDA compliant.

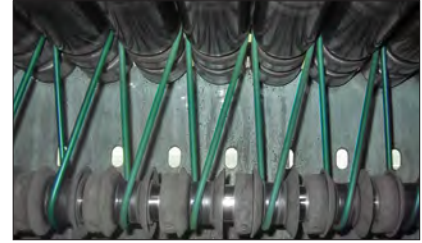


NON-REINFORCED Material and Color	Hardness	Compliance	Contact Temperature Range	
			°F	°C
Eagle Taper Edge Band	60D	-	-22 to +176	-30 to +80

Conveying - Eagle® Polyurethane

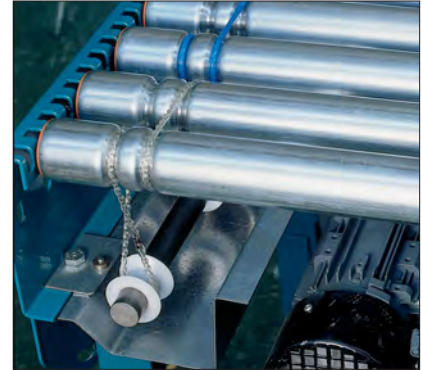
Eagle® O-Rings

- O-Rings for line shaft, live roller and motion transfer conveyors
- High coefficient of friction
- Elastic with excellent memory
- Popular 1/8", 3/16", 1/4", 5mm and 6mm sizes in stock
- Contact Fenner Drives for part numbers



Twisted O-Rings

- Twisted O-Rings are an ideal fast fit solution for live roller conveyors
- Twisted loop construction packaged with metal hooks. Plastic hooks also available
- No need to dismantle drive components



Eagle Twisted O-Rings easily installed without dismantling line shaft.
50 pieces per box, packaged with metal hooks. Plastic hooks also available.

Eagle Fabricated Belts

Let us do the work for you and take the hassle out of fabricating your own endless belts

- Available in all Eagle Belting colors and durometers (except Can Cable)
- Rapid order turnaround

TWISTED O-RINGS		
Material and Color	Part Number	Dimensions
Eagle Clear 85	5050003	3/16" x 6"
Eagle Clear 85	5050011	3/16" x 10"
Eagle Clear 85	5050015	3/16" x 10-1/2"
Eagle Clear 85	5050012	3/16" x 11"
Eagle Clear 85	5050911	3/16" x 11-1/2"
Eagle Clear 85	5050016	3/16" x 12"
Eagle Clear 85	5050005	3/16" x 12-1/2"
Eagle Clear 85	5050002	3/16" x 12-3/4"
Eagle Clear 85	5050006	3/16" x 12-7/8"
Eagle Clear 85	5050007	3/16" x 13"
Eagle Clear 85	5050017	3/16" x 13-1/4"
Eagle Clear 85	5050009	3/16" x 13-1/2"
Eagle Clear 85	5050014	3/16" x 13-3/4"
Eagle Clear 85	5050008	3/16" x 14"
Eagle Clear 85	5050010	3/16" x 14-1/2"

Additional sizes available upon request

2mm, 3/32", 3mm, 1/8" Round Cross Sections

Round Belting



NON-REINFORCED	Part Number*	Dimensions Ø		Minimum Pulley Ø	Working Load @ Percent Tension								Weight		
					(in)	(mm)	(in)	(mm)	4% (lbs)	4% (N)	6% (lbs)	6% (N)	8% (lbs)	8% (N)	10% (lbs)
Eagle Blue 80 EC	4928000		2	0.55	14	0.1	0.7	0.2	1	0.3	1.4	0.4	1.7	0.002	0.004
Eagle Clear 80 EC	4927000		2	0.55	14	0.1	0.7	0.2	1	0.3	1.4	0.4	1.7	0.002	0.004
Eagle Opaque 80	L04OP802M		2	0.55	14	0.2	0.9	0.4	1.6	0.5	2.2	0.6	2.7	0.003	0.004
Eagle Orange 85	L04OG852M		2	0.63	16	0.2	0.9	0.3	1.3	0.4	1.8	0.5	2.2	0.003	0.004
Eagle Clear 85	L04C852M		2	0.63	16	0.2	0.9	0.3	1.3	0.4	1.8	0.5	2.2	0.003	0.004
Eagle Green 89	4905402		2	0.71	18	0.3	1.4	0.5	2.4	0.7	3.2	0.9	4	0.003	0.004
Eagle Green 89 Textured	4905302		2	0.71	18	0.2	1	0.4	1.7	0.5	2.3	0.7	2.9	0.003	0.004
Eagle Red 90	4940017		2	0.79	20	1.1	4.7	1.5	6.8	1.9	8.5	2.2	10	0.003	0.004
Eagle Orange 85	1032003	3/32		0.75	19	0.3	1.2	0.4	1.9	0.6	2.5	0.7	3.1	0.004	0.005
Eagle Clear 85	4908003	3/32		0.75	19	0.3	1.2	0.4	1.9	0.6	2.5	0.7	3.1	0.004	0.005
Eagle Clear 95	4907003	3/32		0.94	24	0.5	2.3	0.8	3.4	1	4.3	1.2	5.1	0.004	0.005
Eagle Orange 85	1032004	1/8		1	25	0.5	2.2	0.7	3.3	1	4.4	1.2	5.5	0.006	0.01
Eagle Clear 85	4908006	1/8		1	25	0.5	2.2	0.7	3.3	1	4.4	1.2	5.5	0.006	0.01
Eagle Clear 95	4907006	1/8		1.25	32	0.9	4	1.3	6	1.7	7.7	2.1	9.1	0.007	0.01
Eagle Blue 80 EC	4928001		3	0.83	21	0.4	1.7	0.6	2.5	0.8	3.5	1	4.3	0.005	0.008
Eagle Clear 80 EC	4927001		3	0.83	21	0.4	1.7	0.6	2.5	0.8	3.5	1	4.3	0.005	0.008
Eagle Opaque 80	L04OP803M		3	0.83	21	0.5	2.1	0.8	3.5	1.1	4.9	1.4	6.2	0.006	0.009
Eagle Orange 85	L04OG853M		3	0.94	24	0.4	1.9	0.7	3	0.9	4	1.1	4.9	0.006	0.009
Eagle Clear 85	L04C853M		3	0.94	24	0.4	1.9	0.7	3	0.9	4	1.1	4.9	0.006	0.009
Eagle Blue 85	L04BL853M		3	0.94	24	0.4	1.9	0.7	3	0.9	4	1.1	4.9	0.006	0.009
Eagle Green 89	L04G893MS		3	1.06	27	0.7	3.2	1.2	5.2	1.6	7.2	2	9	0.006	0.009
Eagle Green 89 Textured	4905303		3	1.06	27	0.5	2.3	0.9	3.8	1.2	5.2	1.5	6.5	0.006	0.009
Eagle Red 90	4940020		3	1.18	30	2.4	10.5	3.4	15.1	4.3	19	5	22.2	0.006	0.009
Eagle White 40D	L04BY403M		3	1.42	36	1.9	8.3	2.9	12.8	3.8	16.8	4.5	20.2	0.006	0.008

6mm, 1/4" Round Cross Sections



Round

Round Belting

NON-REINFORCED		Dimensions Ø (in) (mm)		Minimum Pulley Ø (in) (mm)		Working Load @ Percent Tension								Weight	
Material and Color	Part Number*					4% (lbs)	(N)	6% (lbs)	(N)	8% (lbs)	(N)	10% (lbs)	(N)	lbs/ft	kg/m
Eagle® Blue 80 EC	4928004	6	1.65	42	1.3	5.9	2.1	9.1	2.8	12.3	3.4	15.2	0.021	0.032	
Eagle Clear 80 EC	4927004	6	1.65	42	1.3	5.9	2.1	9.1	2.8	12.3	3.4	15.2	0.021	0.032	
Eagle Opaque 80	L04OP806M	6	1.65	42	1.9	8.2	3.2	14	4.4	19.6	5.6	24.7	0.023	0.034	
Eagle Orange 85	L04OG856M	6	1.89	48	1.7	7.7	2.7	11.8	3.5	15.8	4.4	19.4	0.023	0.034	
Eagle Clear 85	L04C856M	6	1.89	48	1.7	7.7	2.7	11.8	3.5	15.8	4.4	19.4	0.023	0.034	
Eagle Blue 85	L04BL856M	6	1.89	48	1.7	7.7	2.7	11.9	3.6	15.8	4.4	19.5	0.023	0.034	
Eagle Green 89	4905406	6	2.13	54	2.9	12.8	4.7	21	6.5	28.9	8.1	36.1	0.023	0.034	
Eagle Green 89 Textured	4905306	6	2.13	54	2.1	9.3	3.4	15.3	4.7	21	5.9	26.2	0.023	0.034	
Eagle White 40D	L04BY406M	6	2.83	72	7.5	33.3	11.5	51.2	15.1	67.1	18.2	80.9	0.022	0.033	
Eagle Blue 80 EC QC	4928021	6 × 2.5†	1.65	42	0.6	2.5	0.9	3.9	1.2	5.3	1.5	6.6	0.018	0.026	
Eagle Clear 85 QC	L04QC856M	6 × 2.5†	1.89	48	0.7	3.2	1.1	5	1.5	6.7	1.9	8.3	0.019	0.028	
Eagle Red 85 QC	L04QR856M	6 × 2.5†	1.89	48	0.7	3.2	1.1	5	1.5	6.7	1.9	8.3	0.019	0.028	
Eagle Blue 85 QC	L04QB856M	6 × 2.5†	1.89	48	0.7	3.2	1.1	5	1.5	6.7	1.9	8.3	0.019	0.028	
Eagle Blue 80 MD	4941101	1/4	6.3	1.75	44	1.3	6	2.1	9.2	2.8	12.3	3.4	15.3	0.024	0.035
Eagle Opaque 80	4940003	1/4	6.3	1.75	44	2.1	9.2	3.5	15.7	4.9	22	6.2	27.7	0.026	0.039
Eagle Orange 85	1032008	1/4	6.3	2	51	1.9	8.6	3	13.3	4	17.7	4.9	21.9	0.026	0.038
Eagle Clear 85	4908012	1/4	6.3	2	51	1.9	8.6	3	13.3	4	17.7	4.9	21.9	0.026	0.038
Eagle Red 90	4940023	1/4	6.3	2.5	64	10.6	47.2	15.3	67.9	19.2	85.5	22.5	100	0.026	0.038
Eagle Clear 95	4907012	1/4	6.3	2.5	64	3.6	16.1	5.4	24	6.9	30.8	8.2	36.6	0.026	0.039
Eagle Clear 85 QC	4934012	250 × .098‡	2	51	0.8	3.7	1.3	5.7	1.7	7.7	2.1	9.5	0.022	0.032	
Eagle Yellow 85 QC	4934022	250 × .098‡	2	51	0.8	3.7	1.3	5.7	1.7	7.7	2.1	9.5	0.022	0.032	
Eagle Blue 80 EC	4928005	1/4	6.3	1.74	44	1.5	6.6	2.3	10.2	3.1	13.7	3.8	17	0.023	0.035
Eagle Blue 85	L04BL856.3	1/4	6.3	2	51	1.9	8.6	3	13.3	4	17.7	4.9	21.8	0.025	0.037
QC Connectors	L04CON6S	25/pack													
REINFORCED		Dimensions Ø (in) (mm)		Minimum Pulley Ø (in) (mm)		Working Load @ Percent Tension								Weight	
Material and Color	Part Number*					1% (lbs)	(N)	2% (lbs)	(N)	3% (lbs)	(N)	4% (lbs)	(N)	lbs/ft	kg/m
Eagle Orange 85	L04OG856MR	6	2.36	60	0.7	3.2	2.5	11	4.8	21.5	6.9	30.8	0.023	0.034	
Eagle Green 89	L04G896MSR	6	2.36	60	2.4	10.6	7.2	32	14.7	65.5	22.7	100.9	0.023	0.034	
Eagle Green 89 Textured	4940057	6	2.36	60	3.3	14.6	9.9	43.9	20.2	90	31.2	138.8	0.023	0.034	
Eagle Orange 85	4940058	1/4	6.3	2.5	64	0.8	3.6	2.8	12.3	5.4	24.1	7.8	34.6	0.026	0.038
Eagle Hyfen 85	5218012	1/4	6.3	2.75	70	3.7	16.5	12.4	55.2	20	89	27.8	123.7	0.026	0.038

* Standard package length 100' / 30.5m

† QC dimensions are shown O.D × I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)

‡ Standard Can Cable package length 500' reel

Dimensions are for reference only.

All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

Conveying - Eagle® Polyurethane

9mm, 9.5mm, 3/8" Round Cross Sections



Round

Round Belting

NON-REINFORCED		Dimensions Ø (in) (mm)		Minimum Pulley Ø (in) (mm)		Working Load @ Percent Tension								Weight	
Material and Color	Part Number*					4% (lbs) (N)	6% (lbs) (N)	8% (lbs) (N)	10% (lbs) (N)	lbs/ft	kg/m				
Eagle® Green 89 Textured	L04G899	9	3.19	81	4.7	21	7.7	34.4	10.6	47.2	13.3	59	0.051	0.076	
Eagle Blue 80 MD	4941103	3/8 9.5	2.63	67	3	13.5	4.7	20.9	6.3	27.9	7.8	34.8	0.054	0.08	
Eagle Opaque 80	4940005	3/8 9.5	2.63	67	4.7	20.8	8	35.4	11.1	49.4	14	62.3	0.058	0.087	
Eagle Orange 85	1032012	3/8 9.5	3	76	4.4	19.4	6.7	29.9	9	39.9	11.1	49.2	0.057	0.086	
Eagle Orange 89 SureConnect	4934145	3/8 9.5	3	76	4.4	19.4	6.7	29.9	9	39.9	11.1	49.2	0.057	0.086	
Eagle Clear 85	4908018	3/8 9.5	3	76	4.4	19.4	6.7	29.9	9	39.9	11.1	49.2	0.057	0.086	
Eagle Red 90	4940025	3/8 9.5	3.75	95	23.9	106.1	34.4	152.9	43.3	192.4	50.6	225.1	0.058	0.086	
Eagle Clear 95	4907018	3/8 9.5	3.75	95	8.2	36.3	12.1	53.9	15.6	69.3	18.5	82.4	0.059	0.088	
Eagle Clear 85 QC	4934018	.375 x .152†	3	76	1.8	8.2	2.9	12.7	3.8	17.1	4.7	21	0.048	0.071	
Eagle Yellow 85 QC	4934025	.375 x .152†	3	76	1.8	8.2	2.9	12.7	3.8	17.1	4.7	21	0.048	0.071	
Eagle Blue 80 EC	4928007	3/8 9.5	2.62	67	3.4	15	5.2	23.2	7	31	8.7	38.7	0.053	0.079	
Eagle Blue 85	L04BL859.5M	3/8 9.5	3	76	4.4	19.4	6.7	29.9	9	39.9	11.1	49.2	0.057	0.085	
Eagle Green 89	L04G899.5MS	3/8 9.5	3.39	86	7.2	32.1	11.8	52.7	16.3	72.4	20.3	90.4	0.057	0.084	
Eagle Blue 80 EC QC	4928023	9.5 x 3.8†	2.64	67	1.5	6.4	2.3	10.1	3	13.5	3.8	16.8	0.045	0.067	
QC Connectors	L04CON10S	20/pack													
SureConnect Connectors	4935031	5/pack													

REINFORCED		Dimensions Ø (in) (mm)		Minimum Pulley Ø (in) (mm)		Working Load @ Percent Tension								Weight	
Material and Color	Part Number*					1% (lbs) (N)	2% (lbs) (N)	3% (lbs) (N)	4% (lbs) (N)	lbs/ft	kg/m				
Eagle Orange 85	4940060	3/8 9.5	3.75	95	1.8	8	6.2	27.8	12.2	54.2	17.5	77.8	0.057	0.086	
Eagle Hyfen 85	5218018	3/8 9.5	4.13	105	7.3	32.5	26.2	116.5	43.5	193.5	57.4	255.3	0.057	0.086	

Can Cable

REINFORCED		Dimensions Ø (in) (mm)		Minimum Pulley Ø (in) (mm)		Working Load @ Percent Tension								Weight	
Material and Color	Part Number‡					1% (lbs) (N)	2% (lbs) (N)	3% (lbs) (N)	4% (lbs) (N)	lbs/ft	kg/m				
Blue 55D Can Cable	4816019	3/8 9.5	12	305	18.1	80.4	42.9	190.6	79.4	353.1	118.4	526.5	0.057	0.086	
Natural 55D Can Cable	4816018	3/8 9.5	12	305	18.1	80.4	42.9	190.6	79.4	353.1	118.4	526.5	0.057	0.086	
Natural 63D Can Cable	4899006	3/8 9.5	12	305	18.1	80.4	42.9	190.6	79.4	353.1	118.4	526.5	0.058	0.087	
Red 50D LCF Can Cable	4816020	3/8 9.5	10	254	23.8	105.9	57.8	257.2	104.3	463.8	152.3	677.2	0.058	0.087	
Green 63D Can Cable	4817018	3/8 9.5	12	305	18.1	80.4	42.9	190.6	79.4	353.1	118.4	526.5	0.058	0.087	
Blue 55D Aramid Can Cable	4899012	3/8 9.5	12	305	41.7	185.5	149.1	663.2	281.1	1250.4	—	—	0.057	0.086	

* Standard package length 100' / 30.5m

† QC dimensions are shown O.D x I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)

‡ Standard Can Cable package length 500' reel

Dimensions are for reference only.

All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

10mm, 12mm, 12.7mm, 1/2" Round Cross Sections



Round Belting

Table with columns: NON-REINFORCED/REINFORCED, Part Number*, Dimensions Ø (in/mm), Minimum Pulley Ø (in/mm), Working Load @ Percent Tension (4%, 6%, 8%, 10%), Weight (lbs/ft, kg/m). Rows include various Eagle belt models like Eagle® Blue 80 EC, Eagle Clear 80 EC, Eagle Orange 85, Eagle Green 89, Eagle Red 90, Eagle Blue 85 QC, Eagle Orange 85, Eagle Clear 85, Eagle Green 89, Eagle Red 90, Eagle Clear 95, Eagle Yellow 85 QC, Eagle Red 85, Eagle Blue 85, QC Connectors, SureConnect Connectors, and Reinforced models like Eagle Orange 85, Eagle Green 89, Eagle Beige 95, Eagle Orange 85, Eagle Green 89, Eagle Orange 85, Eagle Green 89, Eagle Orange 85, Eagle Hyfen 85.

* Standard package length 100' / 30.5m

† w (width) is the widest part of the belt, h (height) is the tallest part of the belt, including the belting top surface.

Dimensions are for reference only.

‡ Belt has a .156" radius guide.

All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

18mm, 3/4" Round Cross Sections

Round Belting



Round

NON-REINFORCED		Part Number*	Dimensions Ø		Minimum Pulley Ø		Working Load @ Percent Tension								Weight	
Material and Color	(in)		(mm)	(in)	(mm)	4%		6%		8%		10%		lbs/ft	kg/m	
						(lbs)	(N)	(lbs)	(N)	(lbs)	(N)	(lbs)	(N)			
Eagle® Green 89	L04G8918MS		18	6.38	162	25.9	115.2	42.5	189.2	58.4	259.9	73	324.6	0.203	0.303	
Eagle Green 89 Textured	4940091		18	6.38	162	18.8	83.7	30.9	137.5	42.4	188.8	53	235.9	0.203	0.303	
Eagle Green 89 T SureConnect	4934144		18	6.38	162	18.8	83.7	30.9	137.5	42.4	188.8	53	235.9	0.203	0.303	
Eagle White 40D	L04BY4018		18	8.5	216	67.4	299.7	103.6	460.7	135.8	604.2	163.6	727.8	0.2	0.298	
Eagle Blue 55D	L04BY5518		18	9.21	234	127.2	565.8	195.7	870.6	254.4	1131.6	301.4	1340.7	0.205	0.305	
Eagle Orange 85	1032024		3/4	6	152	17.5	77.7	26.9	119.6	35.9	159.6	44.2	196.6	0.23	0.342	
Eagle Orange 89 SureConnect	4934148		3/4	6	152	17.5	77.7	26.9	119.6	35.9	159.6	44.2	196.6	0.23	0.342	
Eagle Clear 85	4908033		3/4	6	152	17.5	77.7	26.9	119.6	35.9	159.6	44.2	196.6	0.23	0.342	
Eagle Clear 95	4907033		3/4	7.5	191	32.7	145.3	48.5	215.7	62.3	277	74	329.4	0.236	0.351	
SureConnect Connectors	4935034	5/pack (Use for 18mm and 3/4")														
REINFORCED		Part Number*	Dimensions Ø		Minimum Pulley Ø		Working Load @ Percent Tension								Weight	
Material and Color	(in)		(mm)	(in)	(mm)	1%		2%		3%		4%		lbs/ft	kg/m	
						(lbs)	(N)	(lbs)	(N)	(lbs)	(N)	(lbs)	(N)			
Eagle Green 89 Textured	4940055		18	7.09	180	29.6	131.7	89	395.7	182.2	810.5	280.9	1249.7	0.203	0.303	
Eagle Orange 85	4940064		3/4	7.5	191	7.2	32.1	25	111.1	48.7	216.6	69.9	311	0.23	0.342	
Eagle Hyfen 85	5218033		3/4	8.25	210	16.7	74.3	36.6	162.8	58	258	75.8	337.2	0.23	0.342	

20mm Round Cross Section

Round Belting



Round

NON-REINFORCED		Part Number*	Dimensions Ø		Minimum Pulley Ø		Working Load @ Percent Tension								Weight	
Material and Color	(in)		(mm)	(in)	(mm)	4%		6%		8%		10%		lbs/ft	kg/m	
						(lbs)	(N)	(lbs)	(N)	(lbs)	(N)	(lbs)	(N)			
Eagle Green 89	L04G8920MS		20	7.09	180	32	142.3	52.5	233.5	72.1	320.8	90.1	400.8	0.251	0.374	
Eagle Green 89 Textured	4940092		20	7.09	180	23.2	103.4	38.1	169.7	52.4	233.1	65.5	291.2	0.251	0.374	
Eagle White 40D	L04BY4020		20	9.45	240	83.2	370	127.9	568.7	167.7	745.9	202	898.6	0.247	0.368	

* Standard package length 100' / 30.5m

† QC dimensions are shown O.D x I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)

‡ Standard Can Cable package length 500' reel

Dimensions are for reference only.

All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

Flat Belting



NON-REINFORCED Material and Color	Cross Section	Part Number*	Dimensions w × h† (in) (mm)	Minimum Pulley Ø (in) (mm)	Working Load @ Percent Tension								Weight		
					4% (lbs) (N)	6% (lbs) (N)	8% (lbs) (N)	10% (lbs) (N)	10% (lbs) (N)	10% (lbs) (N)	lbs/ft	kg/m			
Eagle® Orange 85	.055" × .375"	1032121	.055 × .375	0.44	11	0.6	2.6	0.9	3.9	1.1	5	1.4	6.1	0.011	0.016
Eagle Orange 85	.062" × .5"	1032126	.062 × .500	0.5	13	0.9	3.9	1.3	5.8	1.7	7.6	2.1	9.2	0.016	0.024
Eagle Orange 85	.062" × .75"‡	1032210	.062 × .750	0.5	13	2.3	10.1	3.4	15.1	4.4	19.7	5.4	23.9	0.042	0.062
Eagle Orange 85	.062" × 1.5"	1032148	.062 × 1.50	0.5	13	2.6	11.6	3.9	17.4	5.1	22.7	6.2	27.6	0.048	0.072
Eagle Orange 85	.062" × 1.75"	1032155	.062 × 1.75	0.5	13	3	13.5	4.6	20.3	6	26.5	7.2	32.2	0.056	0.084
Eagle Orange 85	.062" × 2"	1032160	.062 × 2.00	0.5	13	3.5	15.5	5.2	23.2	6.8	30.3	8.3	36.8	0.064	0.096
Eagle Orange 85	.062" × 3"	1032170	.062 × 3.00	0.5	13	5.2	23.2	7.8	34.8	10.2	45.5	12.4	55.2	0.097	0.144
Eagle Orange 85	.078" × .75"	1032136	.075 × .750	0.62	16	1.6	7.3	2.4	10.9	3.2	14.2	3.9	17.3	0.03	0.045
Eagle Orange 85	.090" × 1"	1032142	.090 × 1.00	0.72	18	2.5	11.2	3.8	16.8	4.9	21.9	6	26.6	0.047	0.069
Eagle Orange 85	.090" × 1.25"	1032146	.090 × 1.25	0.72	18	3.1	14	4.7	21	6.2	27.4	7.5	33.3	0.058	0.087
Eagle Orange 85	.090" × 1.5"	1032151	.090 × 1.50	0.72	18	3.8	16.8	5.7	25.2	7.4	33	9	40	0.07	0.104
Eagle Orange 85	.090" × 2"	1032163	.090 × 2.00	0.72	18	5	22.4	7.6	33.6	9.9	44	12	53.4	0.093	0.139
Eagle Orange 85	.125" × .625"	1032133	.125 × .625	1	25	2.2	9.7	3.3	14.5	4.3	19	5.2	23	0.04	0.06
Eagle Orange 85	.125" × 1"	1032143	.125 × 1.00	1	25	3.5	15.5	5.2	23.3	6.9	30.5	8.3	37	0.065	0.096
Eagle Orange 85	.250" × .625"	1032134	.250 × .625	2	51	4.4	19.4	6.5	29	8.5	38	10.4	46.1	0.081	0.12

* Standard package length 100' / 30.5m

† w (width) is the widest part of the belt. h (height) is the tallest part of the belt, including the belting top surface.
‡ Belt has a .156" radius guide.

Dimensions are for reference only.

All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

Eagle® Blue-Green Driver Pad

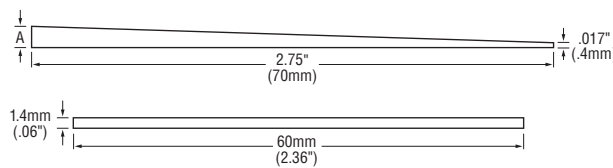
- Manufactured to OEM specifications
- Always a consistent profile with ideal hole alignment
- Contains 100% virgin material, allowing maximum performance
- Always in stock, ready to go to you!



Part Number	Package Length
4912092	250'
4912096	500'

Eagle® Taper Edge Bands

- Long lasting, minimal stretch replacement for PVC Bands on wallboard forming lines. Significantly increased life on lines exceeding 350'/min
- Fit and forget installation reduces labor and downtime costs
- Negligible band stretch — the same perfect impression day 1 and day 100
- Temperature resistance up to 180°F (82°C)



COLOR	Part Number		A† inches (mm)
	Left Side*	Right Side*	
Blue	4938280BL	4938280BR	0.085 (2.2)
Red	4938281BL	4938281BR	0.075 (1.9)
Green	4938282BL	4938282BR	0.105 (2.7)

COLOR	Profile	Part Number	Dimensions mm (inches)
Natural	Square‡	4938286	1.4 × 60 (.06 × 2.36)

* As belt travels toward you

† Also available in A dimensions .065" and .070" (1.7mm and 1.8mm)

‡ Non-stock product, minimum order quantity applies

Taper Edge Band Welding Kit

- Thermal splicing for a tough, seamless, flexible joint that maintains a perfect indentation
- Full weld in 12 minutes
- No board scrap generated from joint

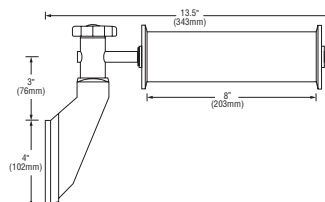


Profile	Part Number	Voltage	Plug
Blue	5700301	115v	US
Red	5700304	115v	US
Green	5700305	115v	US
Blue	5700306	240v	UK
Red	5700307	240v	UK
Green	5700308	240v	UK
Square	5700309	240v	UK

Kit includes: Platen Assembly, Controller, Cutting Shears, Finger Splice Template, Instructional Disc

Taper Edge Band Return Roller

- Prevents surface scoring due to Eagle Taper Edge Band rubbing against worn return support brackets
- Easy to install mounting bracket with hand knob for quick adjustment and release
- Solid polymer plain bearing allows low-friction rotation



	Part Number
Bracket and Roller Assembly	DA0041
Roller	FX0395

Roller dimensions:

2.375" diameter × 8" width

(60.3mm diameter × 203.2mm width)



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