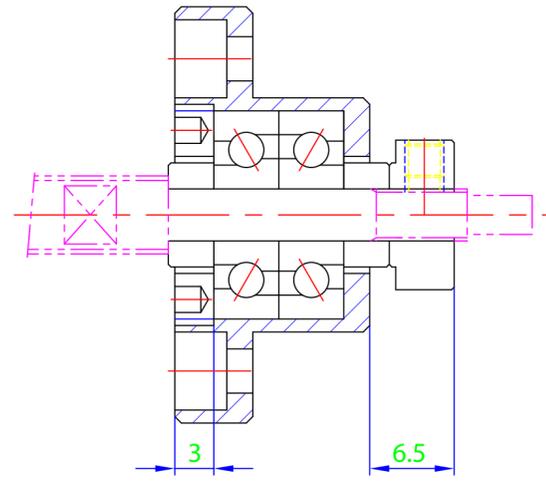
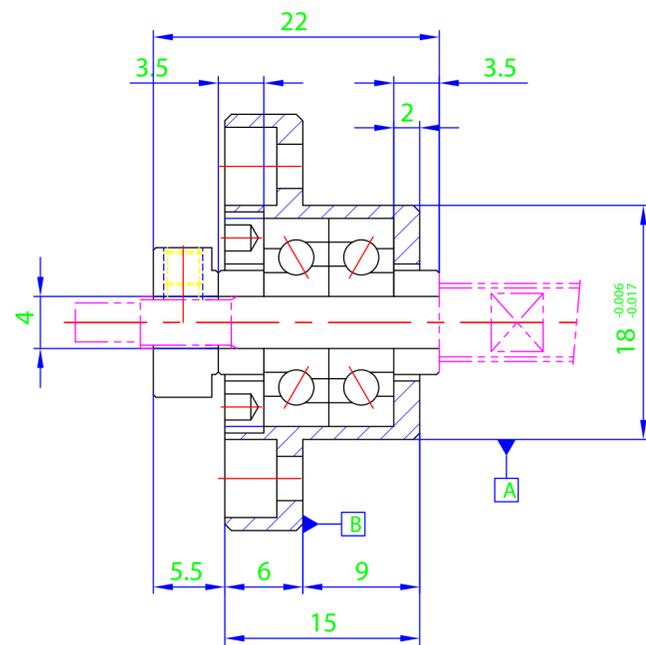
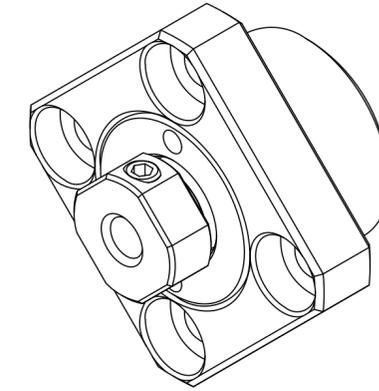


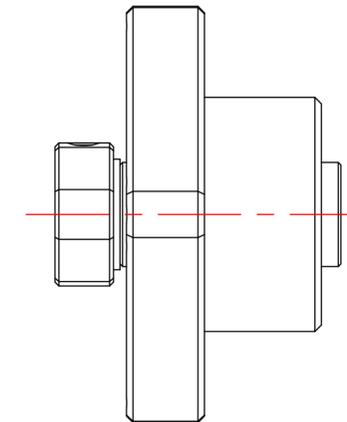
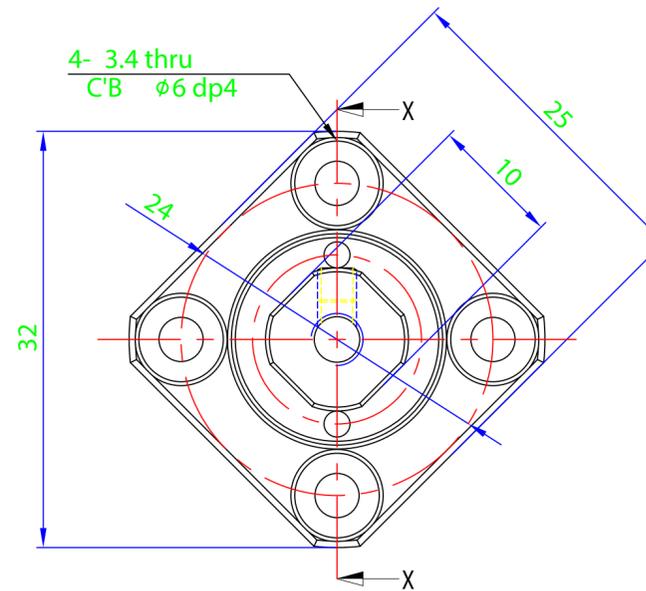
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

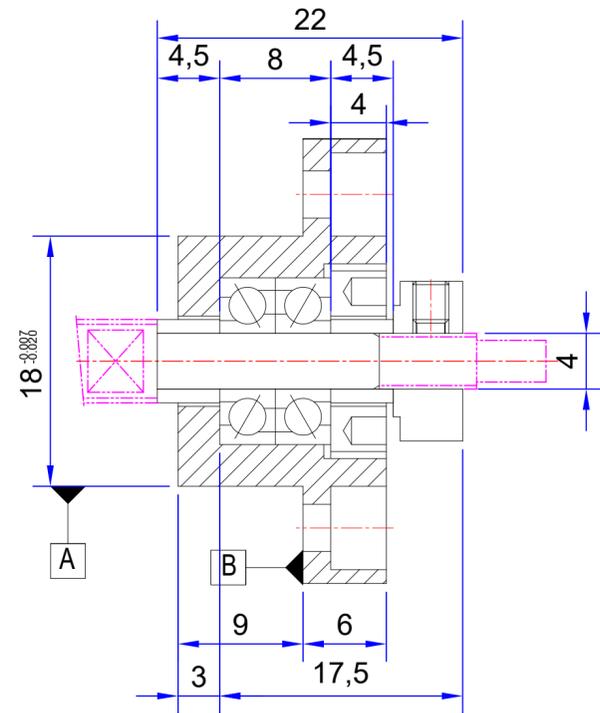
가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
APPROVED FINISH		
지시없는 모따기	R =	0.2~0.3
빛 라운드	C =	0.2~0.3

APPROVED BY _____
 CHECKED BY _____
 DRAWN BY _____

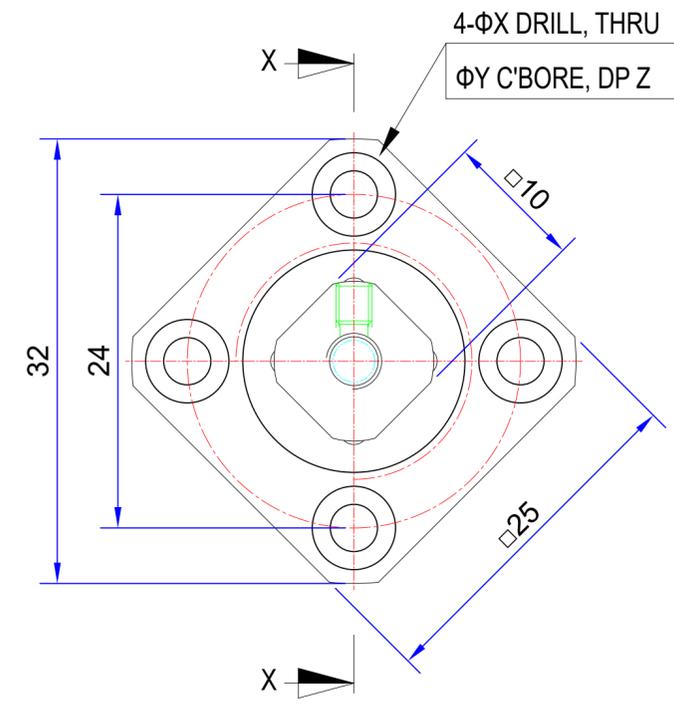
SUNGIL

TITLE			
FK4 외관도			
SIZE	Dwg.NO. FK4-0000		
A	SCALE	1:1	DATE

기 호 N.O.	수 정 일 자 DATE	사 유 CONTENT	수 정 REV BY	확 인 CHK BY
△				

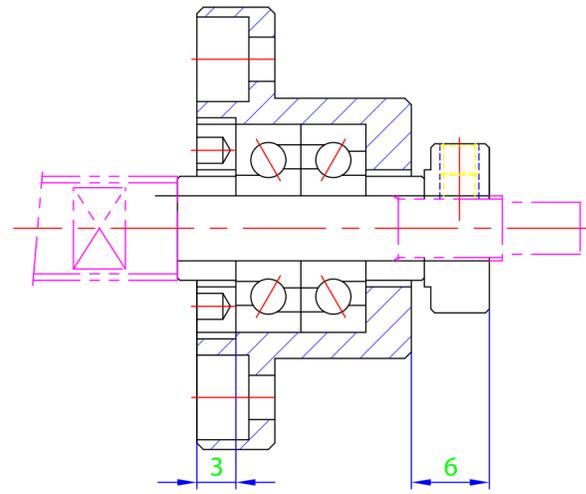


SECTION X-X

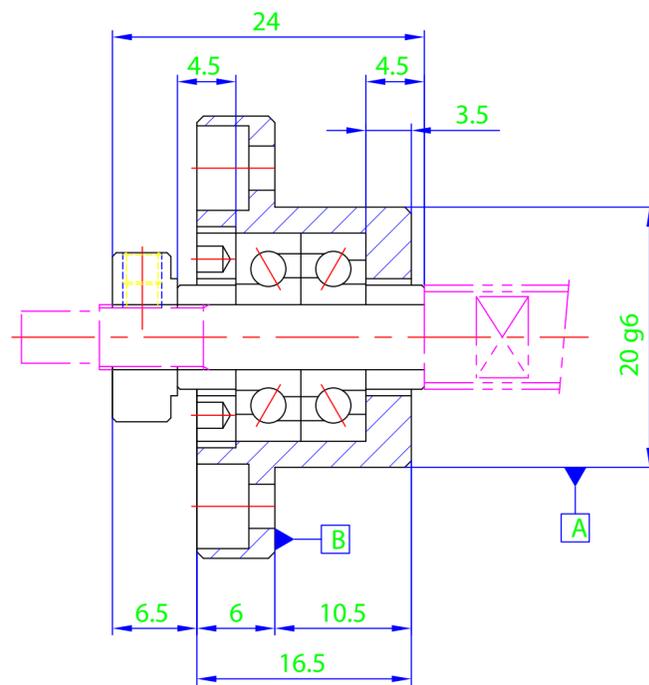
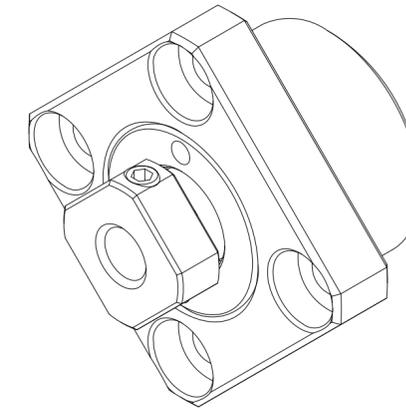


가 공 치 수 허 용 치			0000	전체조립도	1					
범 위	정밀급	보통급	품 번 N.O.	품 명 DESCRIPTION	수 량 Q'TY	재 질 MTL	PER ONE Q'TY	중 량 TOTAL	규 격 DIMENSION	비 고 REMARKS
0.5 ~ 6 까지	±0.05	±0.1		적 용 TITLE						
6 ~ 30 까지	±0.1	±0.2		서포트유니트					도 명 NAME	FK4-P5
30 ~ 120 까지	±0.15	±0.3								
120 ~ 315 까지	±0.2	±0.5	척 도 SCALE	1/2	투 상 법 PROJECTION	제 3 각 법 3RD ANGLE	가 공 공 차 TOLERANCE		도 번 DWG. NO	SU_FK4-P5_0000
315 ~ 1000 까지	±0.3	±0.8	제 도	설 계	검 도	과 장	심 사	승 인	관 련 도 번	
1000 ~ 2000 까지	±0.5	±1.2	DRAW BY	DESIGNED BY	CHECK BY	RECHED BY	RECHED BY	APP'D BY	REF. NO	
지시없는 모따기	R =		홍 유 식							
및 라운드	C =		2011.3.1							

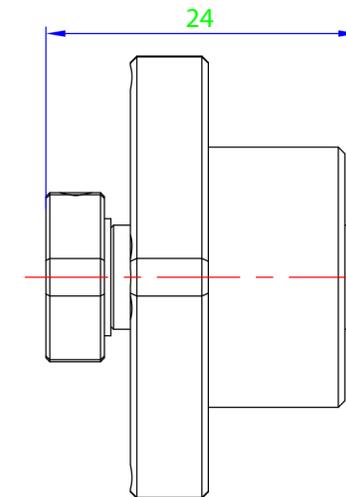
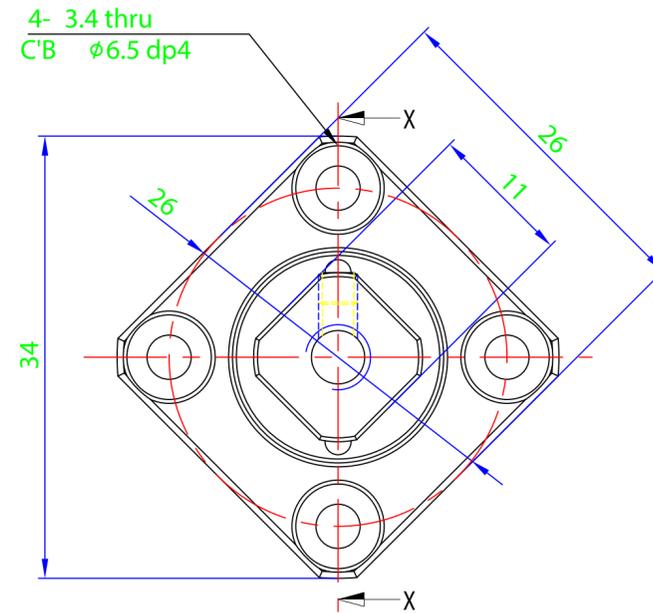
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

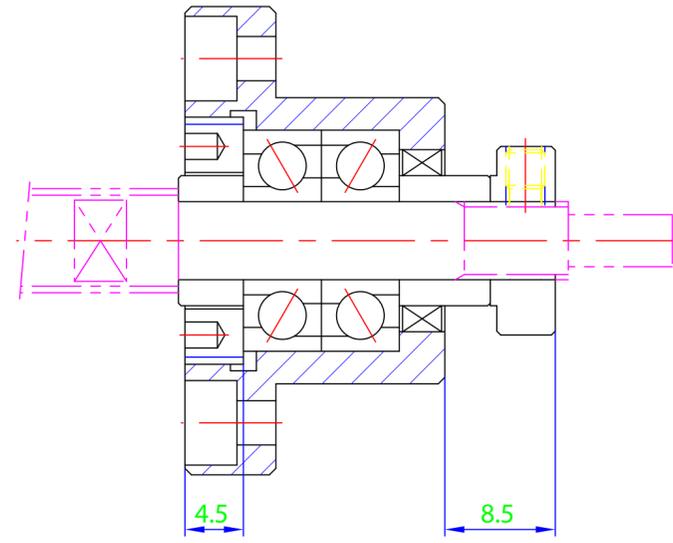
가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기 및 라운드	R = 0.2~0.3	C = 0.2~0.3

APPROVED BY _____
 CHECKED BY _____
 DRAWN BY _____

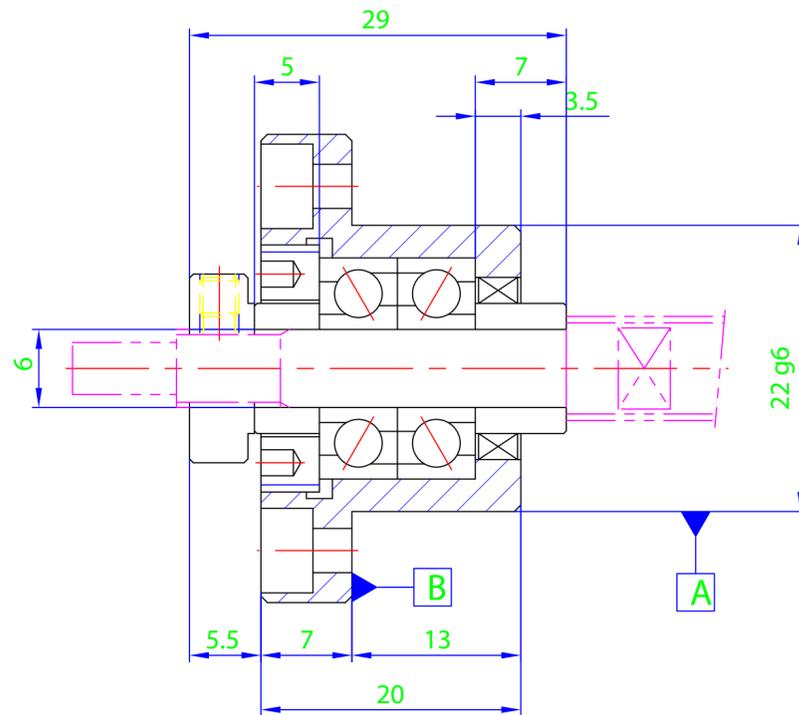
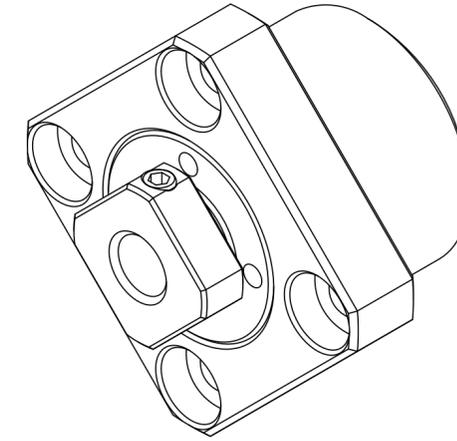
SUNGIL

TITLE			
FK5 외관도			
SIZE	Dwg.NO. FK5-0000		
A	SCALE	1:1	DATE

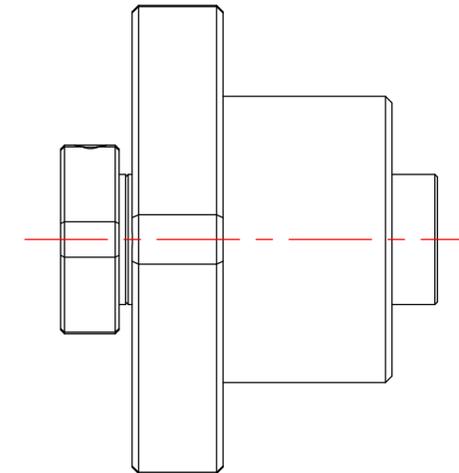
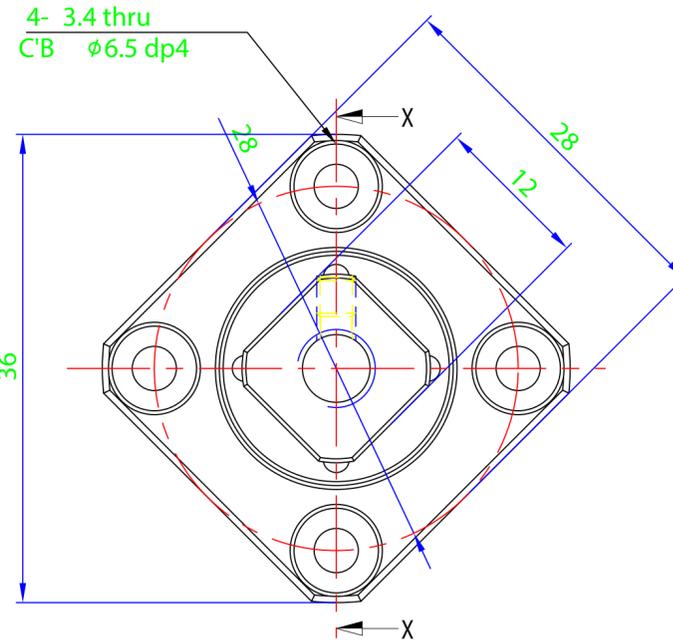
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

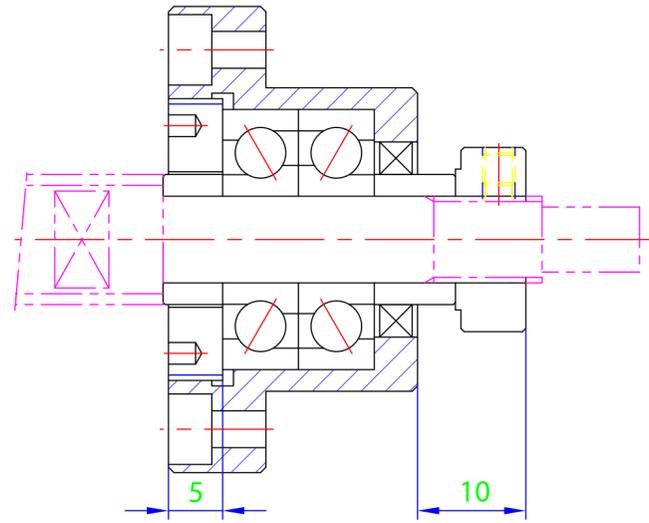
가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기 및 라운드	R = 0.2~0.3	C = 0.2~0.3

APPROVED BY
CHECKED BY
DRAWN BY

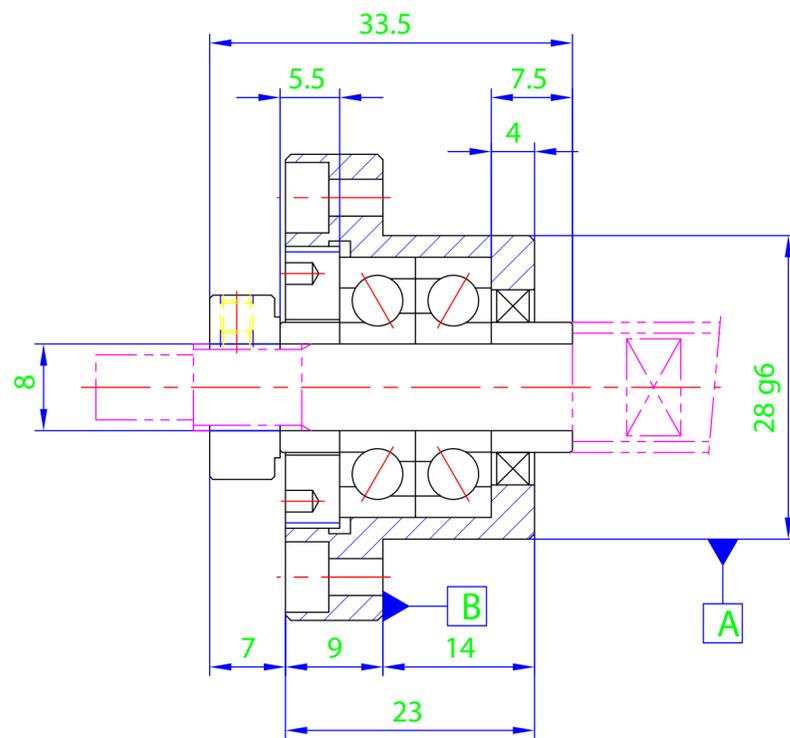
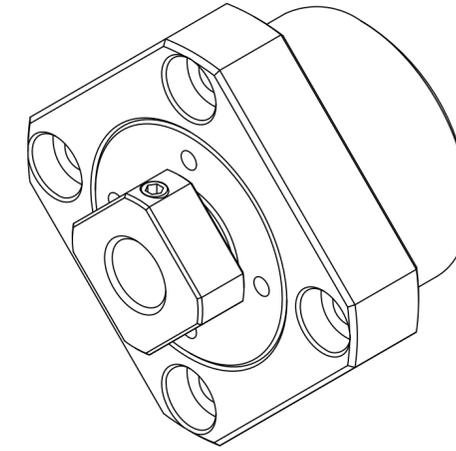


TITLE			
FK6 외관도			
SIZE	Dwg.NO. FK6-0000		
A	SCALE	1:1	DATE

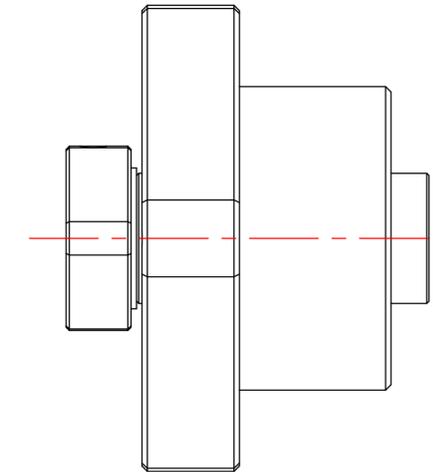
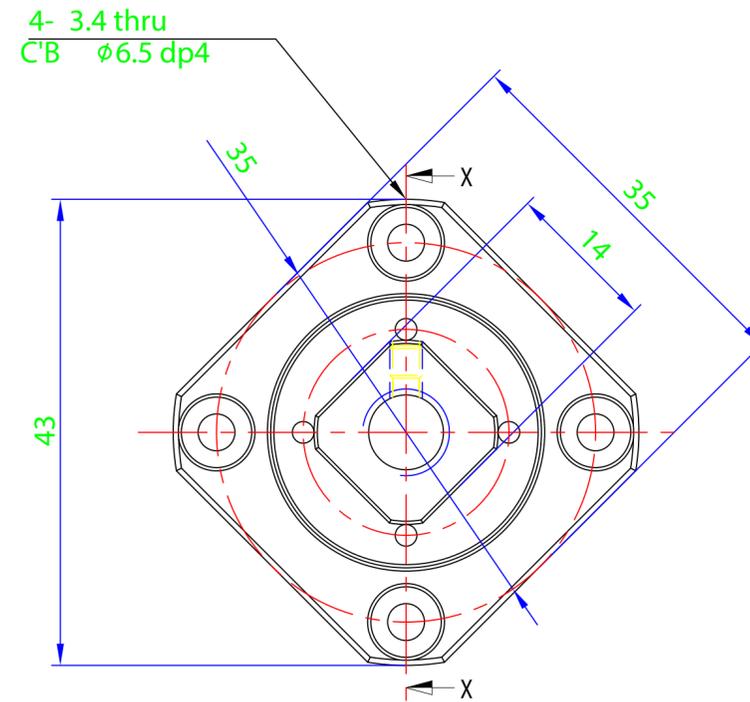
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기 및 라운드	R = 0.2~0.3	C = 0.2~0.3

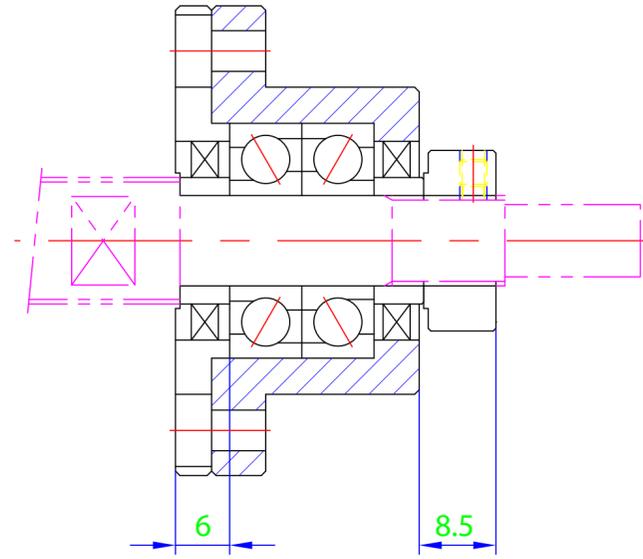
APPROVED BY
CHECKED BY
DRAWN BY



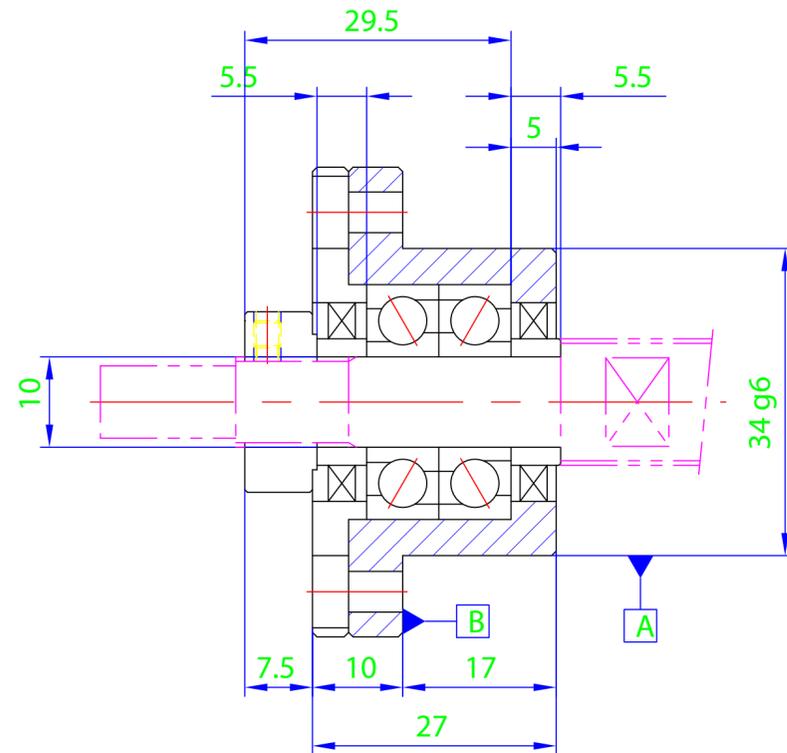
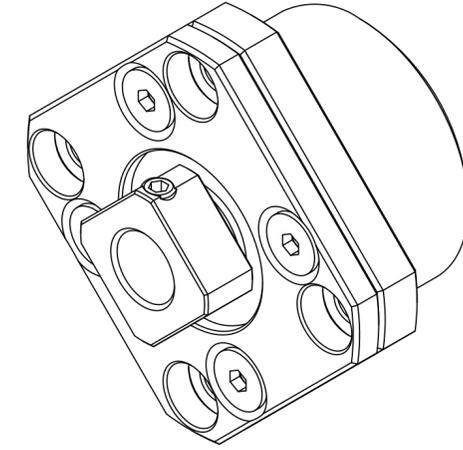
TITLE			
FK8 외관도			
SIZE	Dwg.NO. FK8-0000		
A	SCALE	1:1	DATE

MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE	HEAT TREAT	APPROVED FINISH
REVISION						

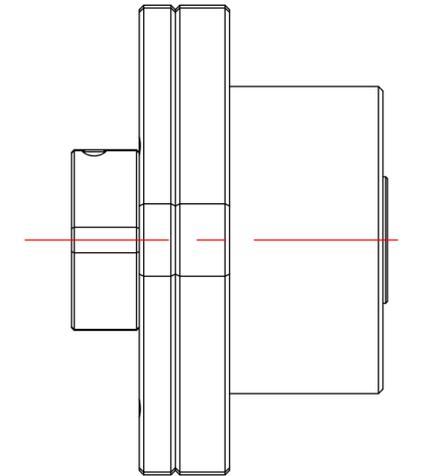
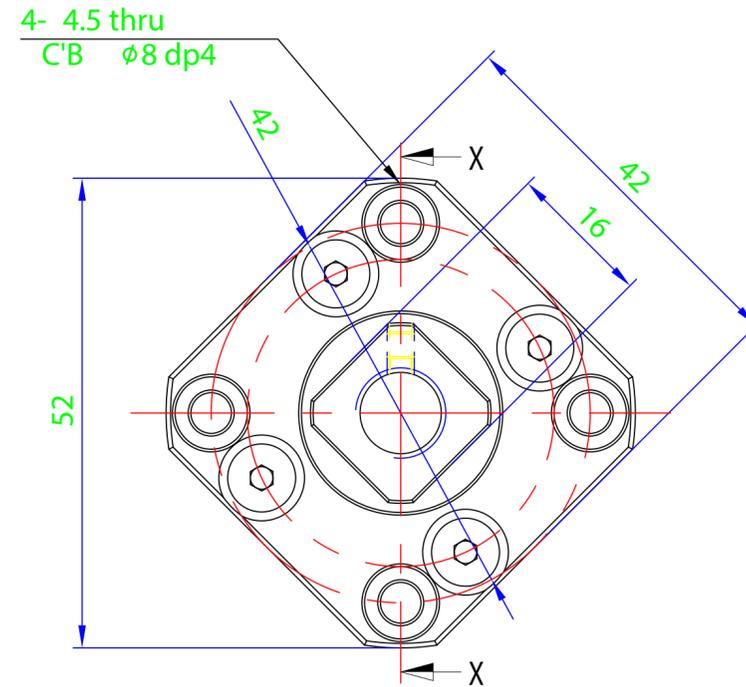
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기	R =	0.2~0.3
빛 라운드	C =	0.2~0.3

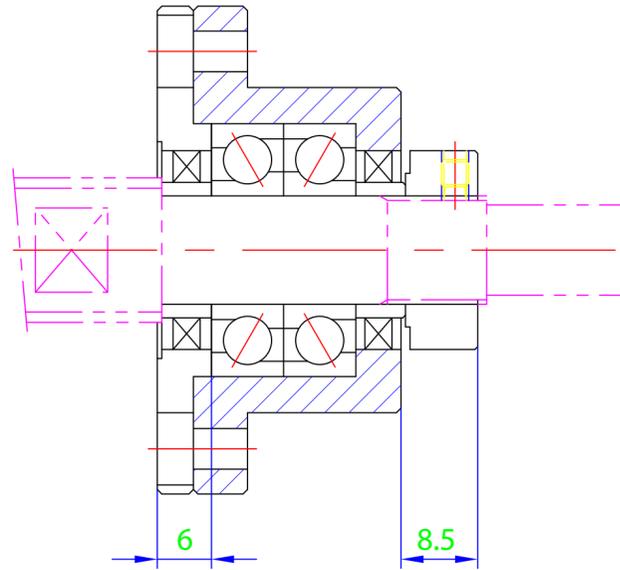
APPROVED BY
CHECKED BY
DRAWN BY



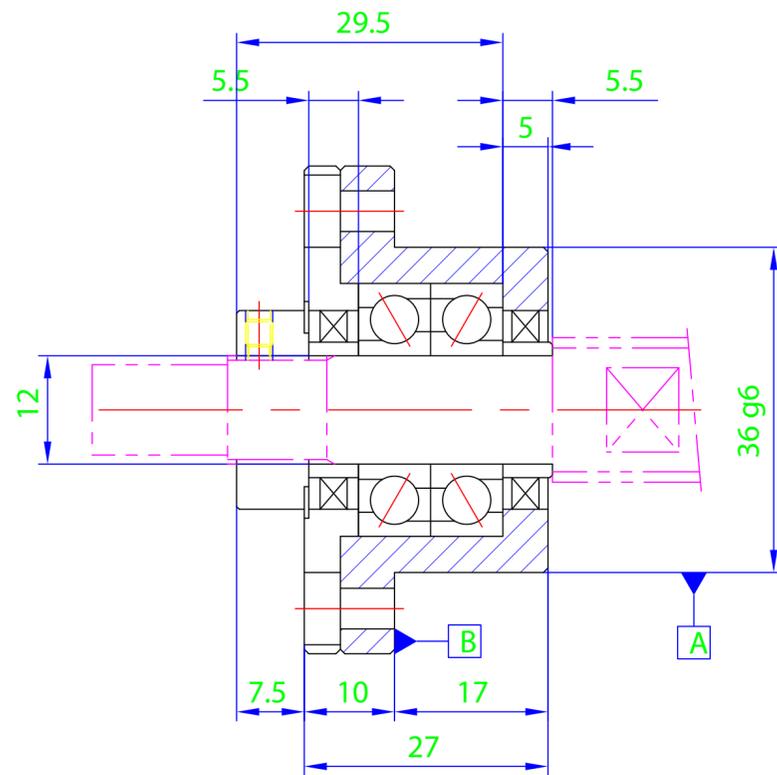
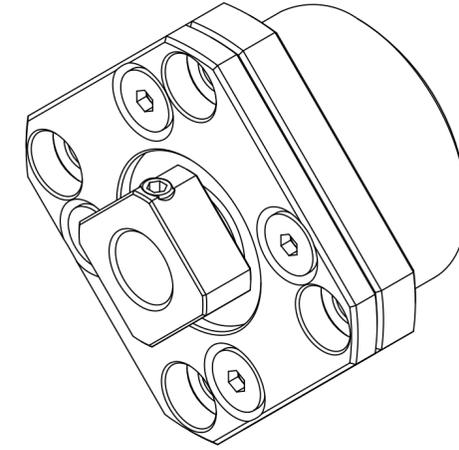
TITLE			
FK10 외관도			
SIZE	Dwg.NO. FK10-0000		
A	SCALE	1:1	DATE

MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE	HEAT TREAT	APPROVED FINISH
REVISION						

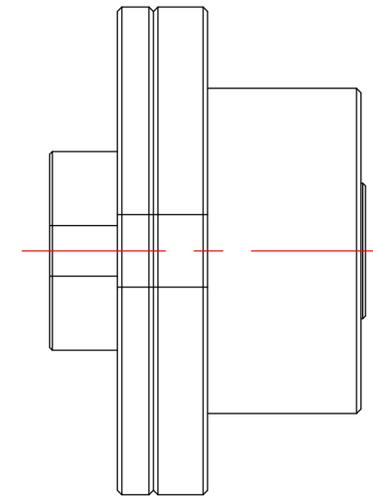
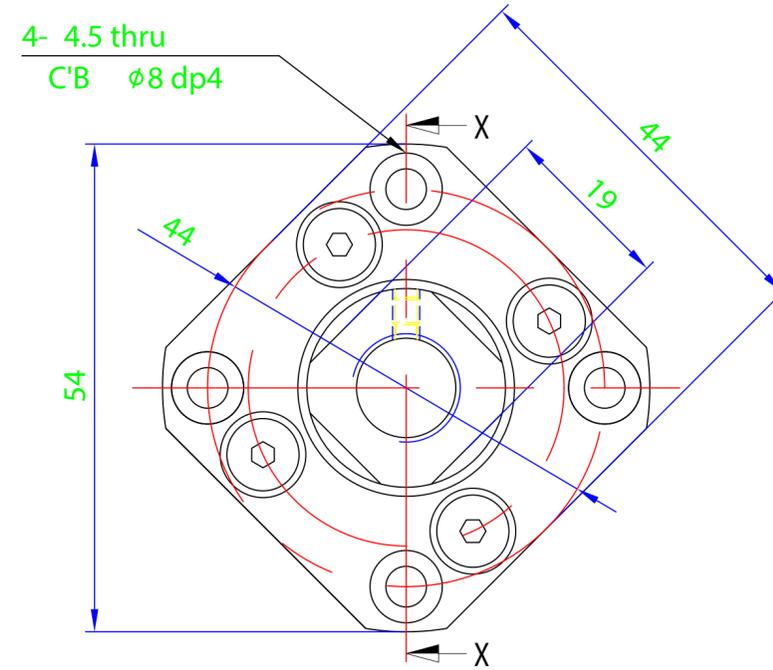
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기	R = 0.2-0.3	
및 라운드	C = 0.2-0.3	

APPROVED BY
CHECKED BY
DRAWN BY



TITLE		FK12 외관도	
SIZE	Dwg.NO. FK12-0000		
A	SCALE	1:1	DATE

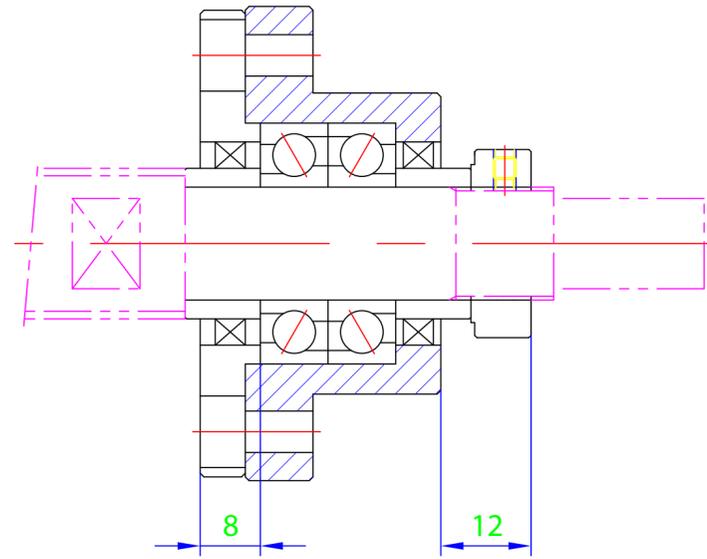
MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

REVISION

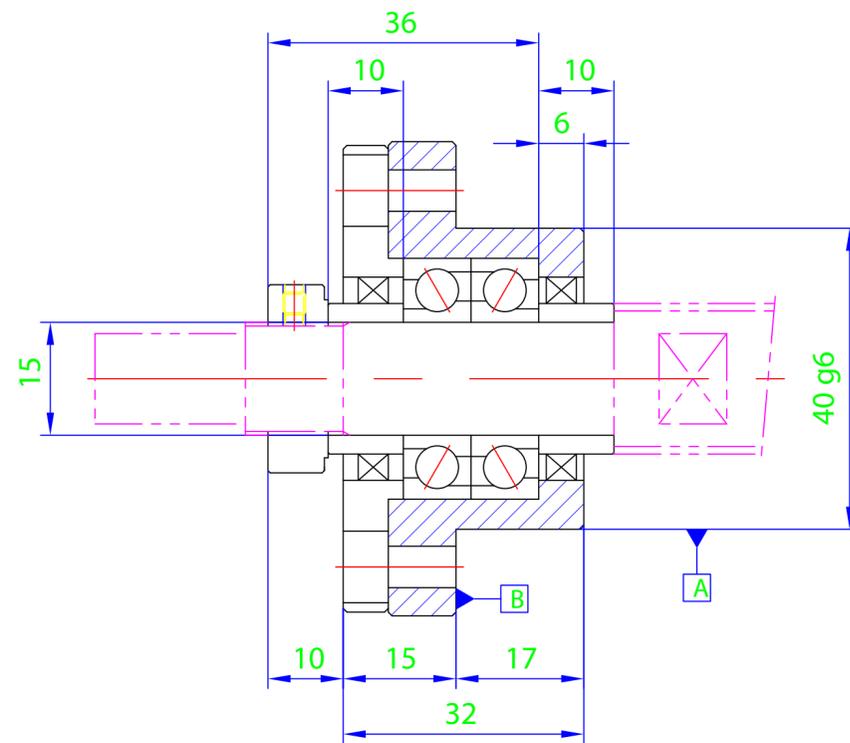
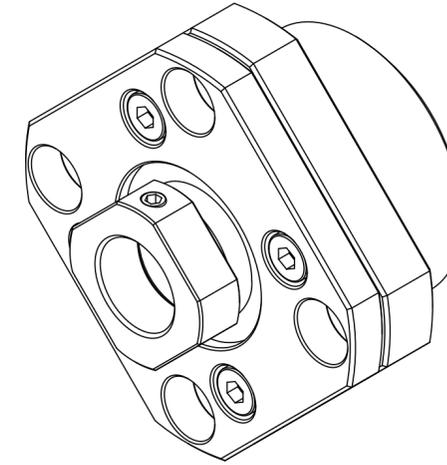
HEAT TREAT

APPROVED FINISH

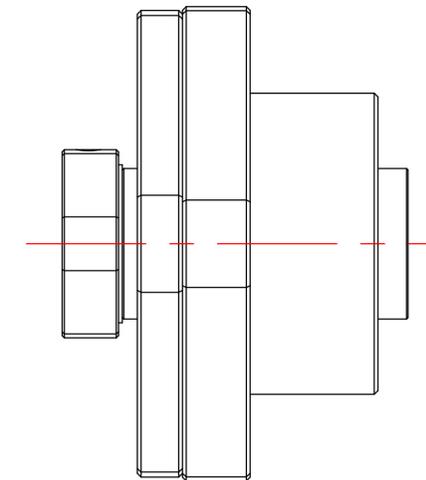
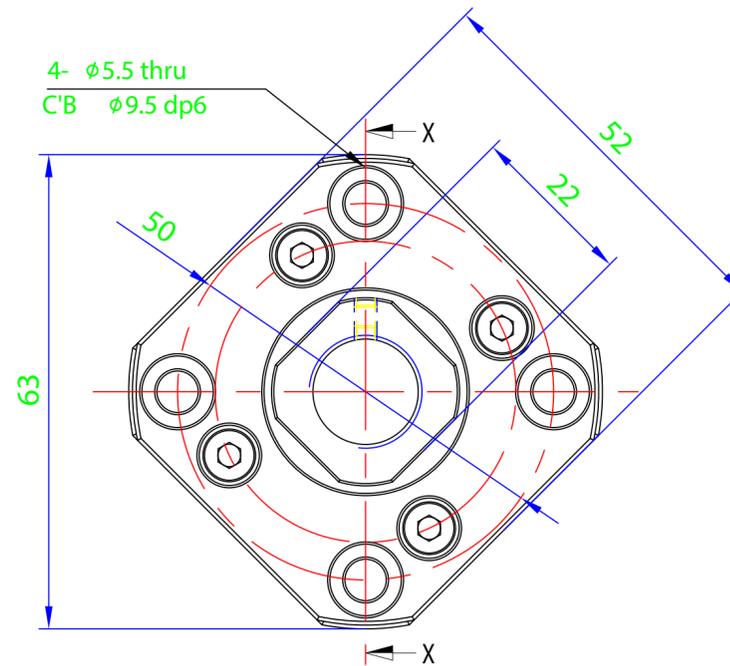
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



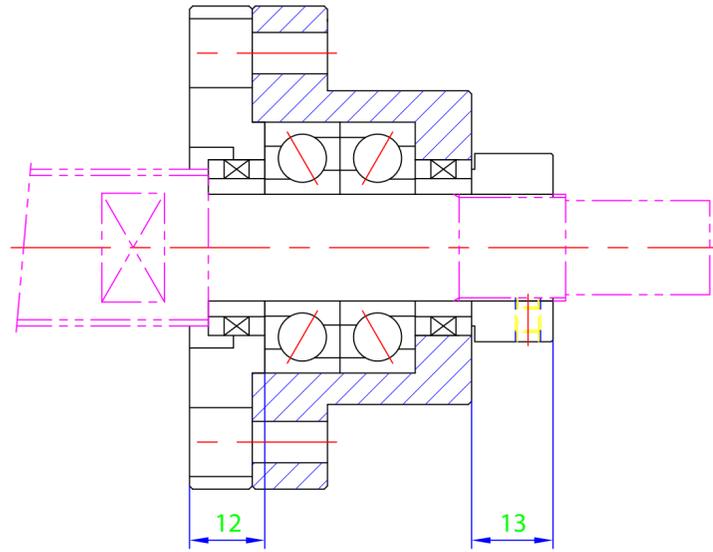
가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	± 0.05	± 0.1
6 ~ 30까지	± 0.1	± 0.2
30 ~ 120까지	± 0.15	± 0.3
120 ~ 315까지	± 0.2	± 0.5
315 ~ 1000까지	± 0.3	± 0.8
1000 ~ 2000까지	± 0.5	± 1.2
지시없는 모따기	R =	0.2-0.3
빛 라운드	C =	0.2-0.3

APPROVED BY
 CHECKED BY
 DRAWN BY
SUNGIL

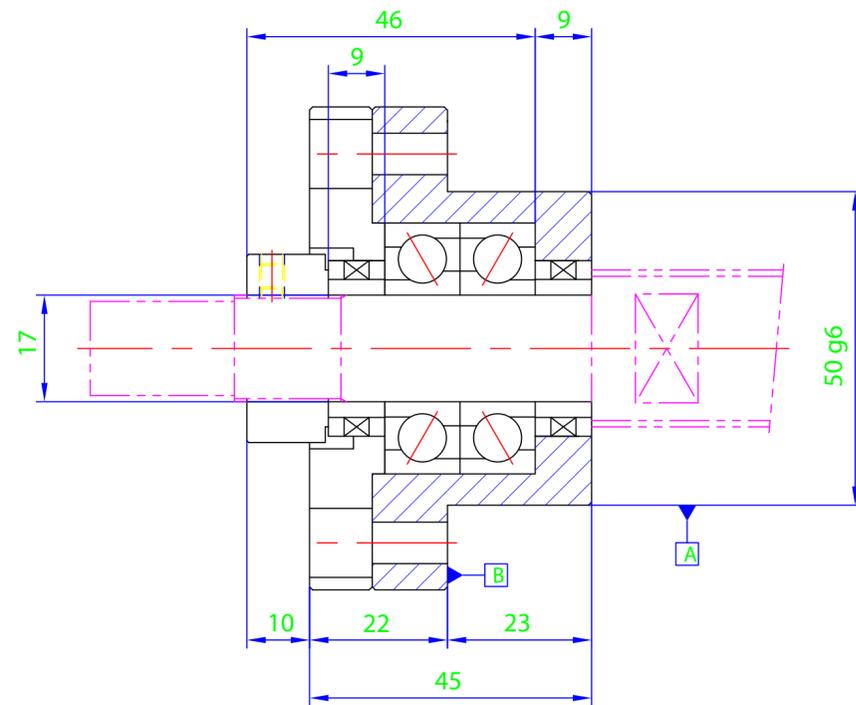
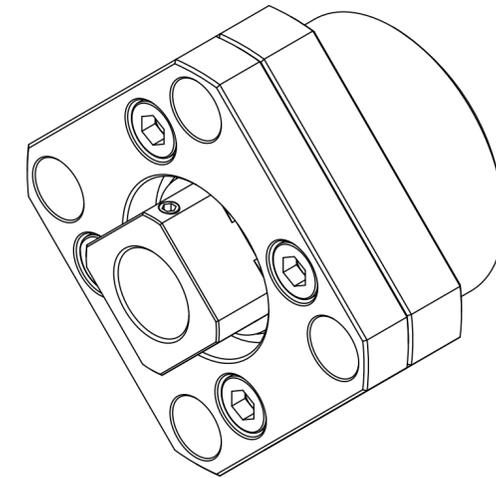
TITLE			
FK15 외관도			
SIZE	Dwg.NO. FK15-0000		
A	SCALE	1:1	DATE

MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE	HEAT TREAT	APPROVED FINISH
REVISION						

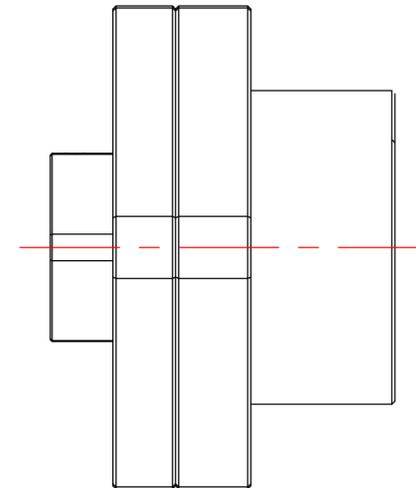
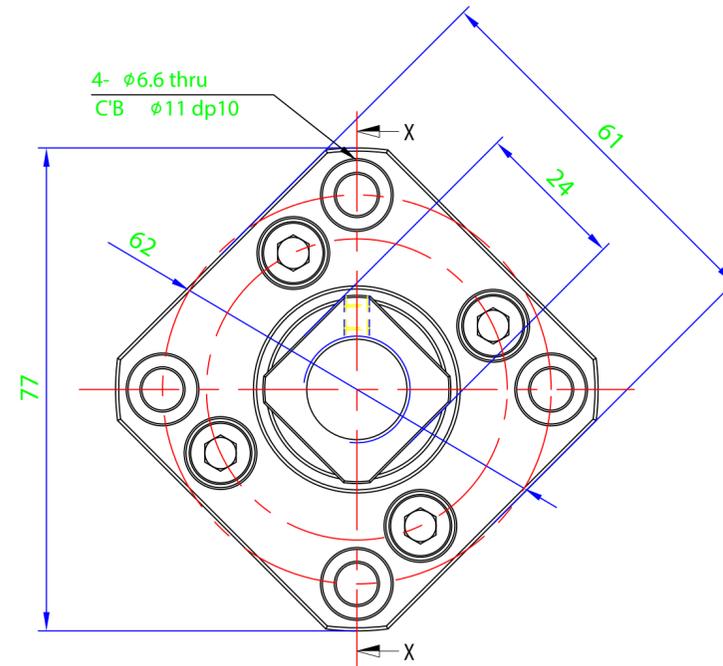
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	± 0.05	± 0.1
6 ~ 30까지	± 0.1	± 0.2
30 ~ 120까지	± 0.15	± 0.3
120 ~ 315까지	± 0.2	± 0.5
315 ~ 1000까지	± 0.3	± 0.8
1000 ~ 2000까지	± 0.5	± 1.2
지시없는 모따기	R =	0.2~0.3
빛 라운드	C =	0.2~0.3

APPROVED BY	
CHECKED BY	
DRAWN BY	

TITLE	FK17 외관도		
SIZE	A		

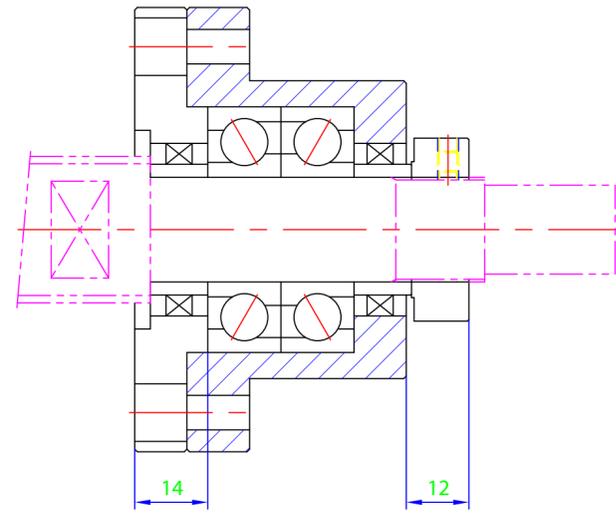


Dwg.NO.	FK17-0000		
SCALE	1:1	DATE	

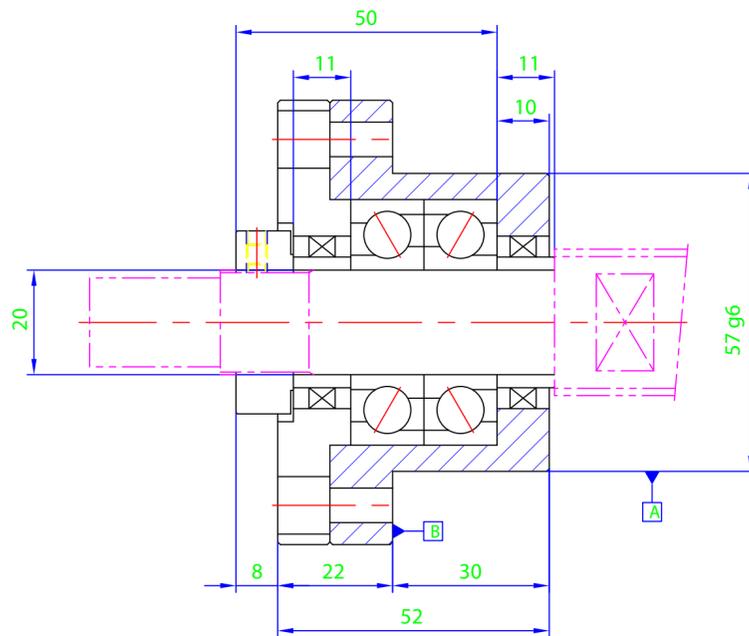
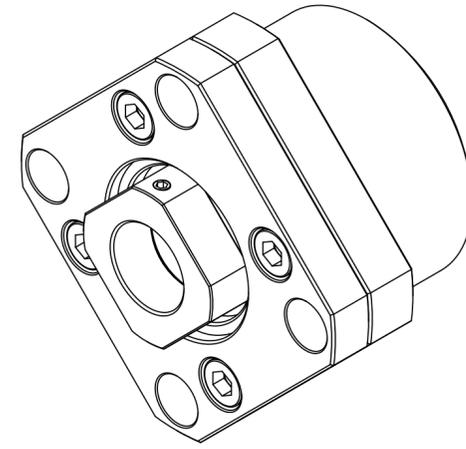
MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

HEAT TREAT	
APPROVED FINISH	

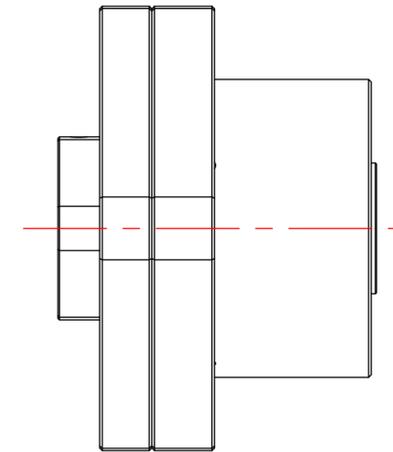
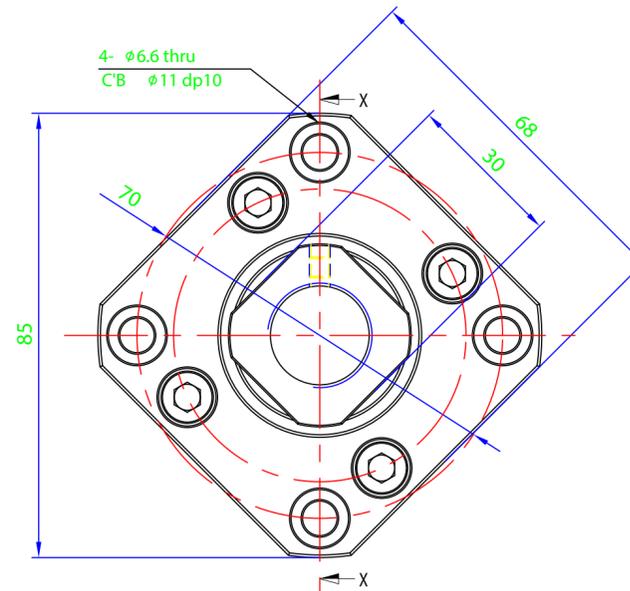
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기	R =	0.2-0.3
빛 라운드	C =	0.2-0.3

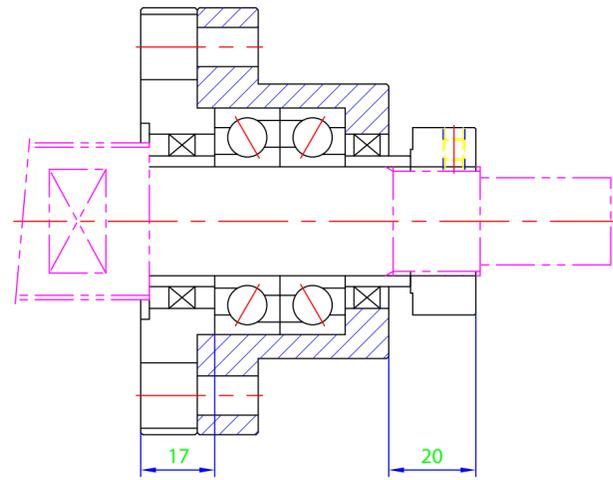
APPROVED BY
CHECKED BY
DRAWN BY



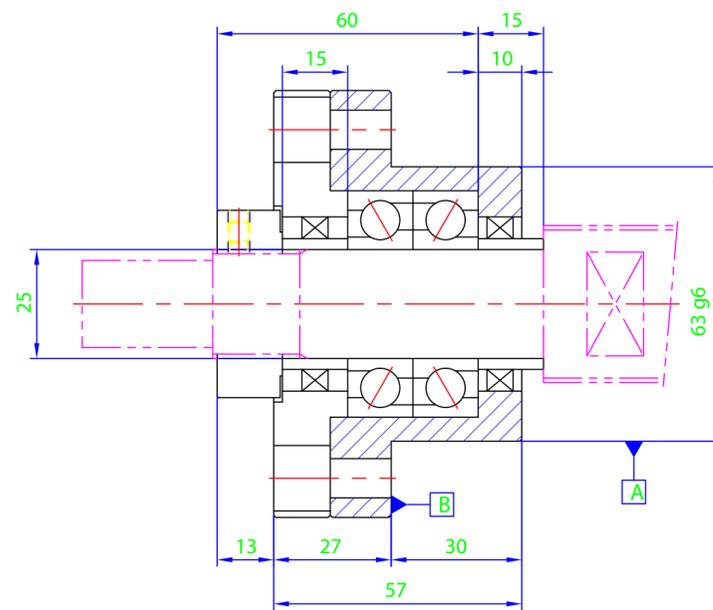
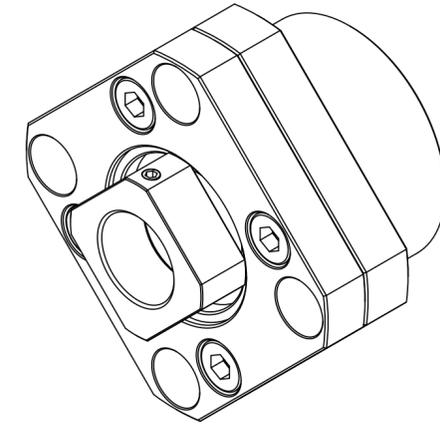
TITLE		FK20 외관도	
SIZE	Dwg.NO.	FK20-0000	
A	SCALE	1:1	DATE

MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE	HEAT TREAT	APPROVED FINISH
REVISION						

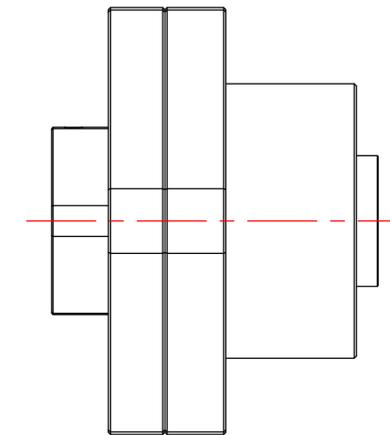
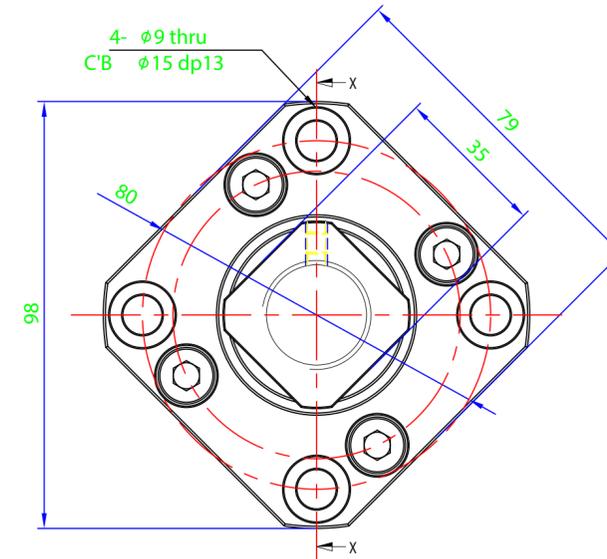
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기	R =	0.2~0.3
빛 라운드	C =	0.2~0.3

APPROVED BY	
CHECKED BY	
DRAWN BY	

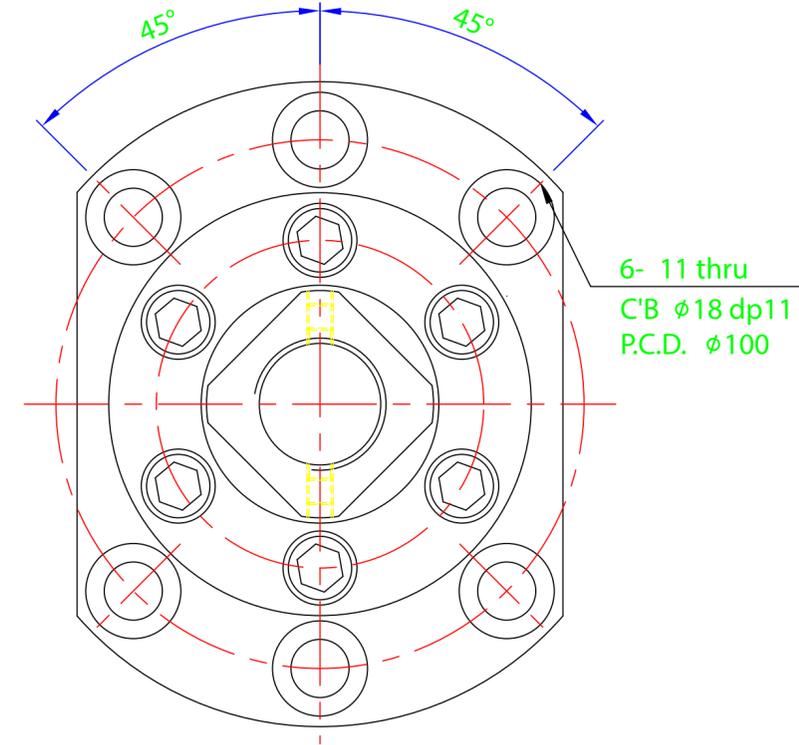
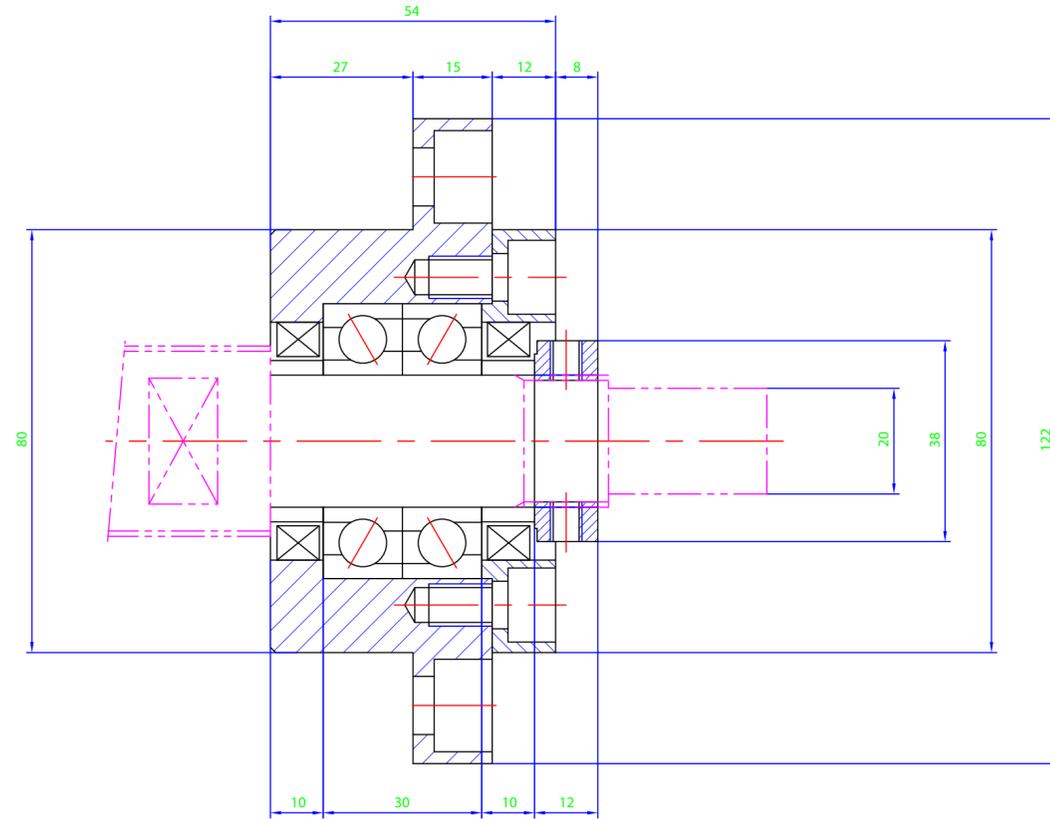
TITLE	FK25 외관도		
SIZE	A	Dwg.NO.	FK25-0000



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE	HEAT TREAT	APPROVED FINISH
REVISION						

SCALE	1:1	DATE	
-------	-----	------	--

NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

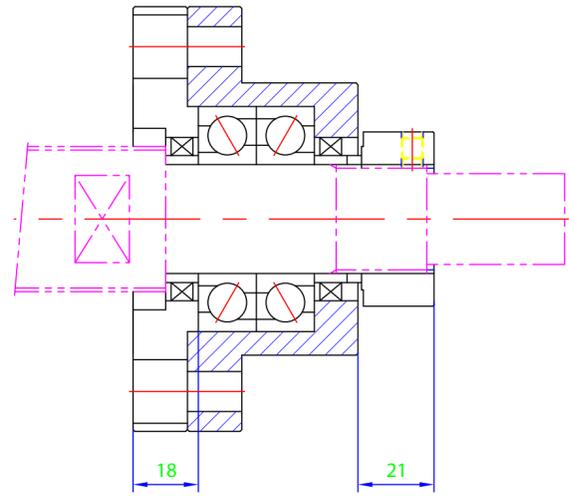
HEAT TREAT

가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기 및 라운드	R = 0.2~0.3	C = 0.2~0.3

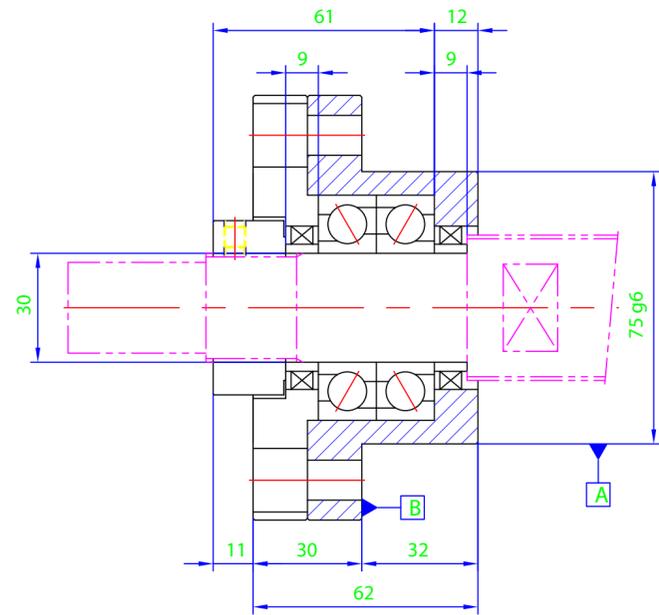
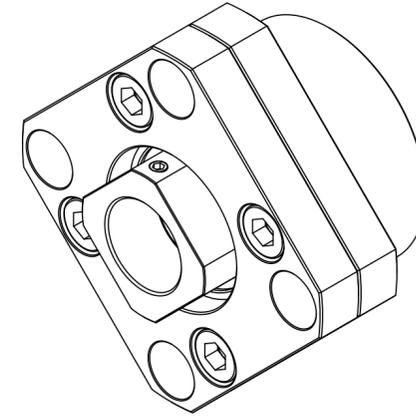
APPROVED BY
CHECKED BY
DRAWN BY

TITLE			
FK-25D 외관도			
SIZE	Dwg.NO. FK25D-000-01		
A	SCALE	DATE	2014.07.17

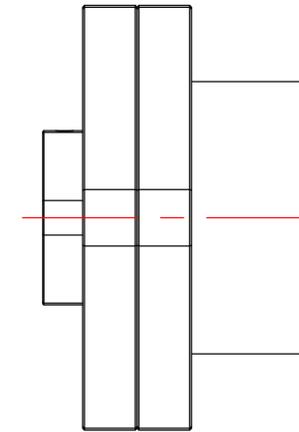
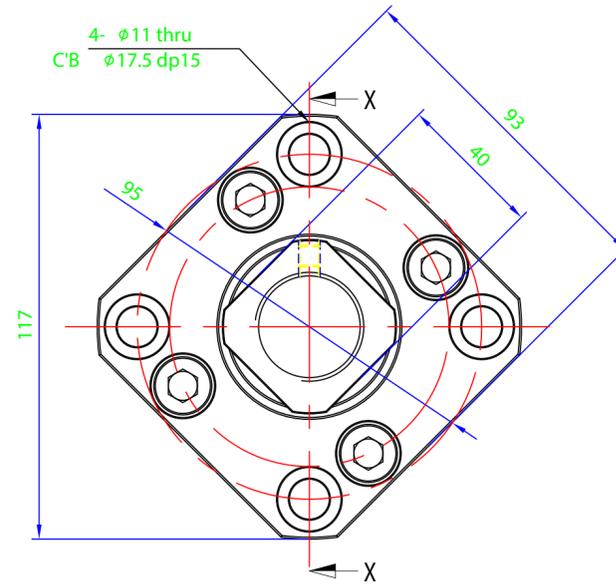
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



설치방법 B



Section X-X (설치방법 A)



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

REVISION

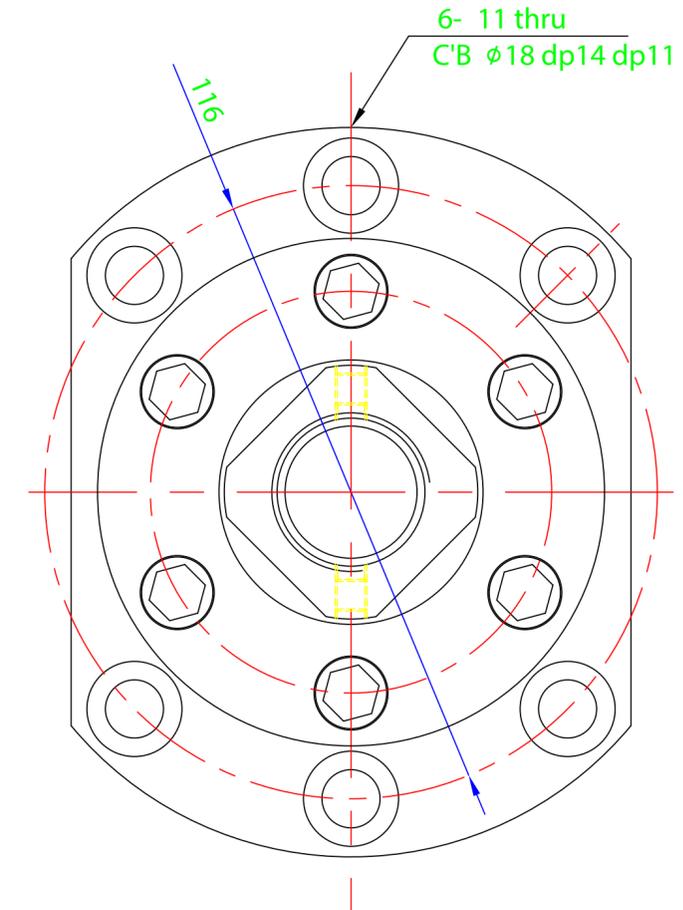
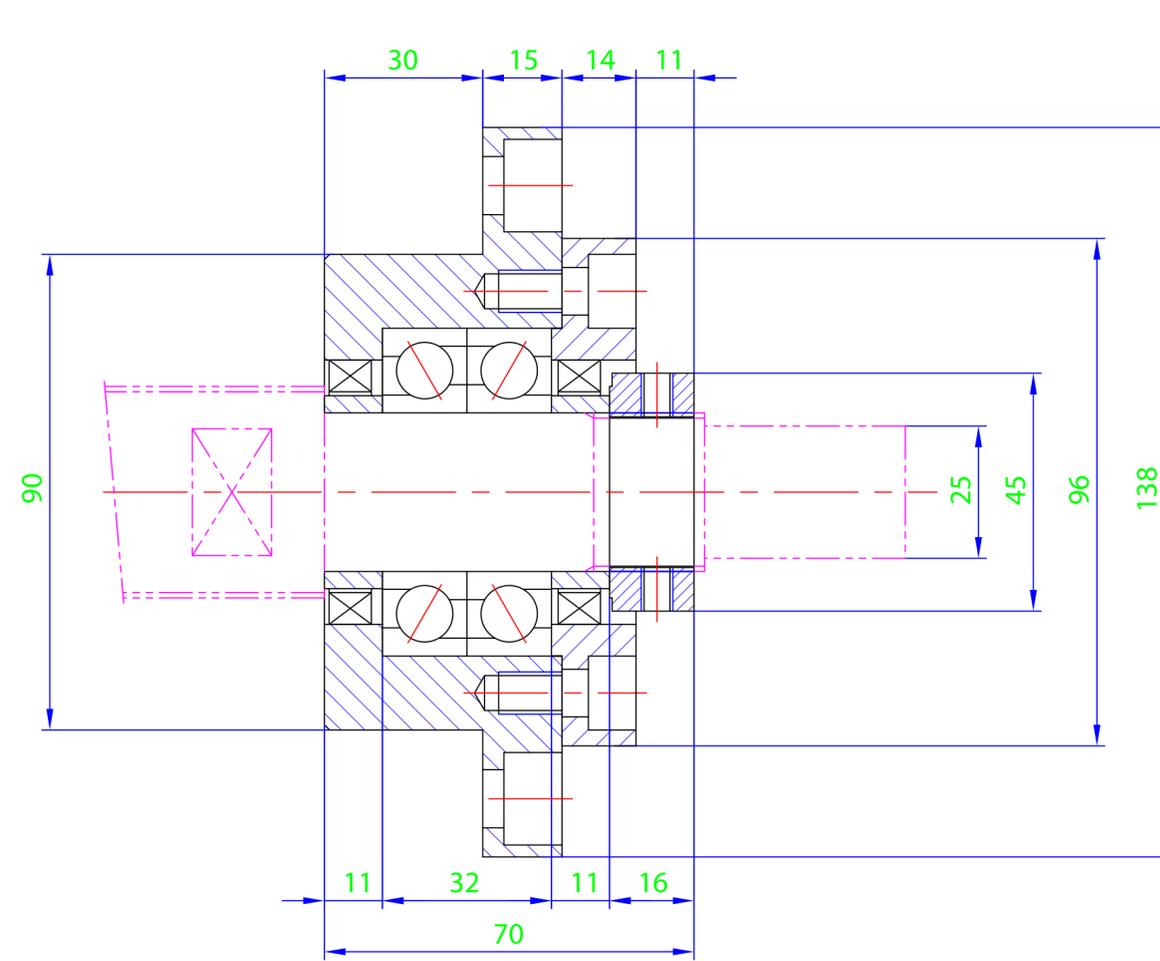
가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기	R = 0.2~0.3	
빛 라운드	C = 0.2~0.3	

APPROVED BY
CHECKED BY
DRAWN BY



TITLE			
FK30 외관도			
SIZE	Dwg.NO. FK30-0000		
A	SCALE	1:1	DATE

NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

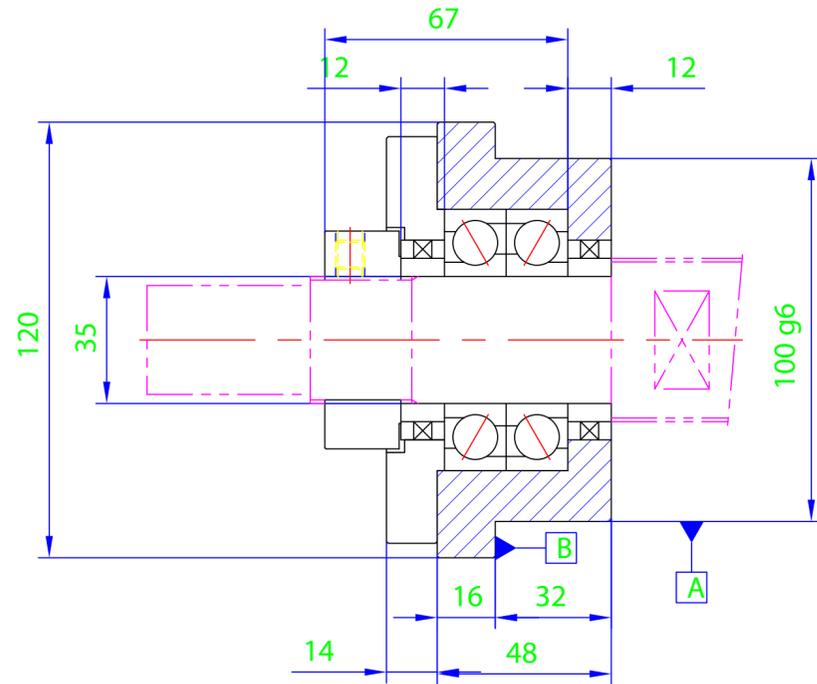
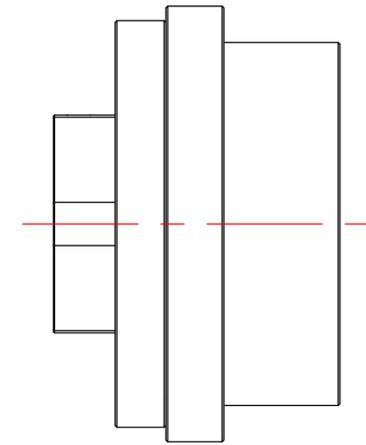
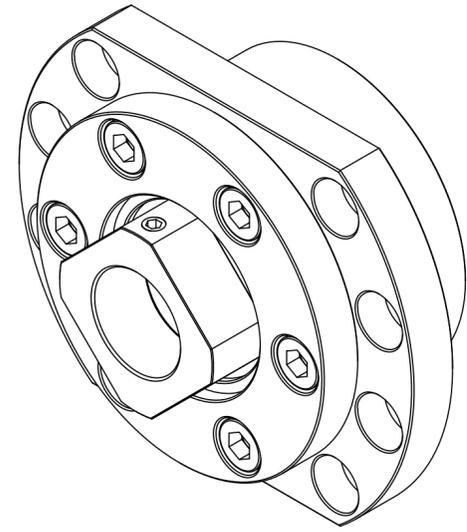
HEAT TREAT

가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기 및 라운드	R = 0.2~0.3	C = 0.2~0.3

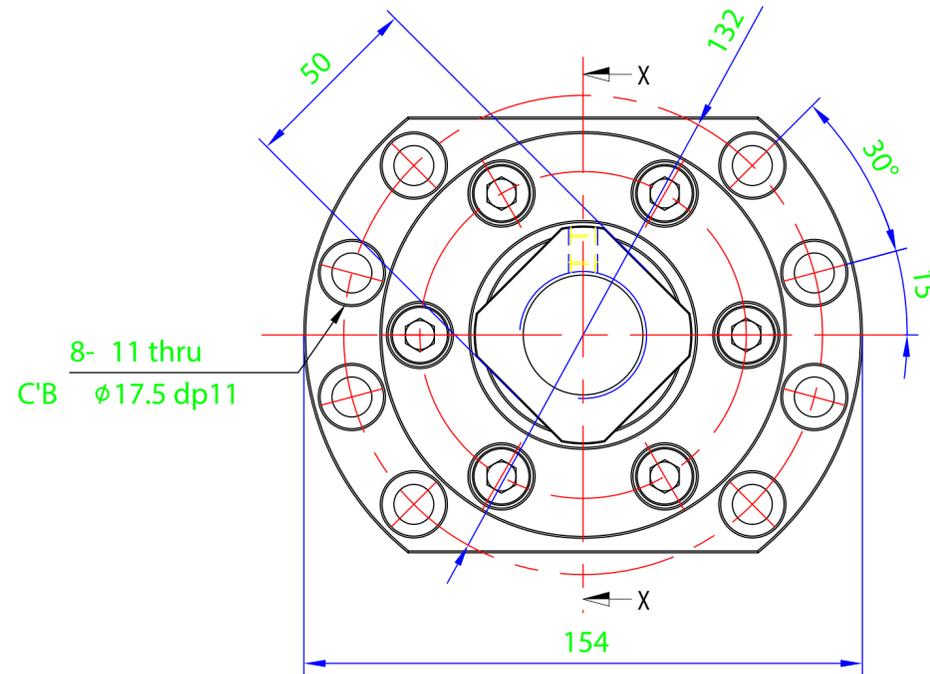
APPROVED BY
 CHECKED BY
 DRAWN BY
SUNGIL

TITLE			
FK-30D 외관도			
SIZE	Dwg.NO. FK30D-000-01		
A	SCALE	1:1	DATE
			2014.07.17

NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



Section X-X



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

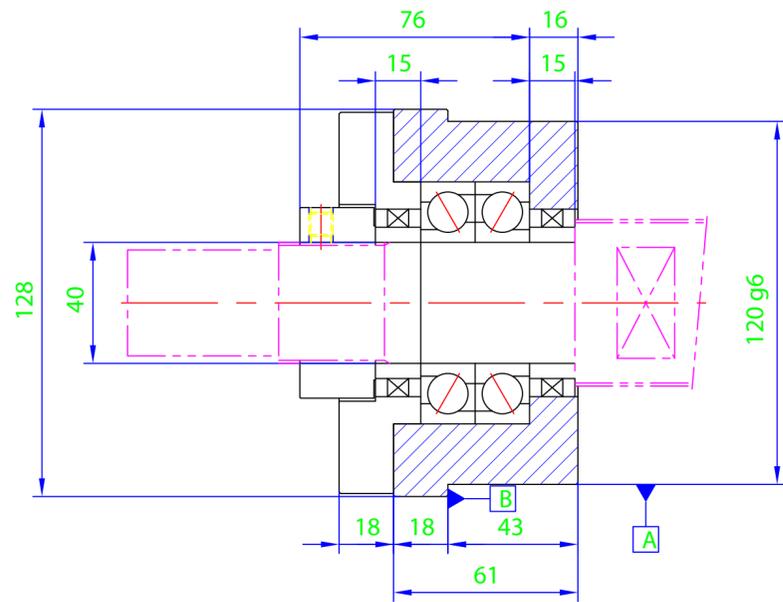
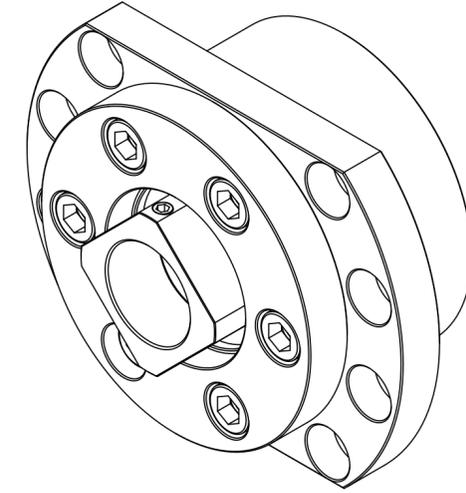
REVISION

가공치수허용차		
범위	정밀급	보통급
0.5 ~ 6까지	±0.05	±0.1
6 ~ 30까지	±0.1	±0.2
30 ~ 120까지	±0.15	±0.3
120 ~ 315까지	±0.2	±0.5
315 ~ 1000까지	±0.3	±0.8
1000 ~ 2000까지	±0.5	±1.2
지시없는 모따기	R =	0.2~0.3
및 라운드	C =	0.2~0.3

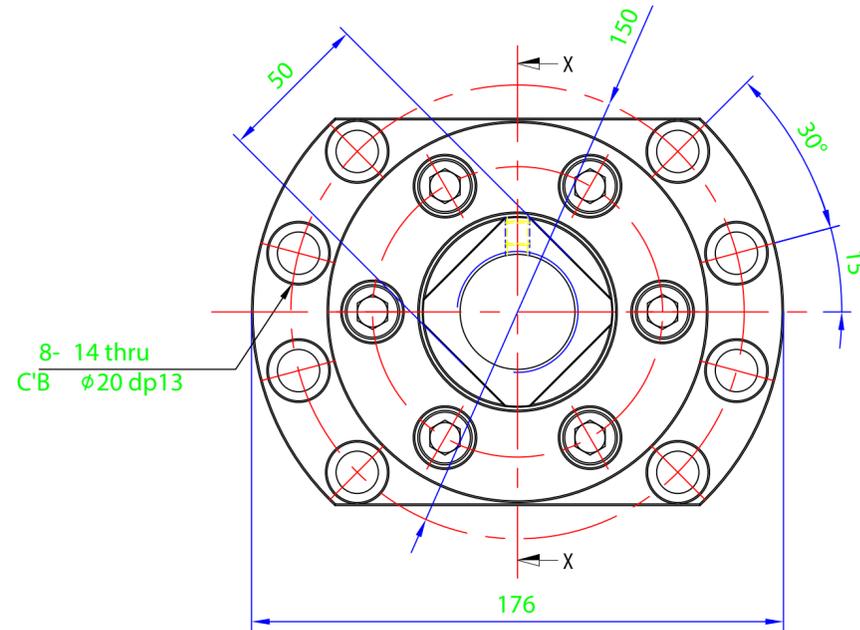
APPROVED BY
CHECKED BY
DRAWN BY

TITLE			
FK35 외관도			
SIZE	Dwg.NO. FK35-0000		
A	SCALE	1:1	DATE

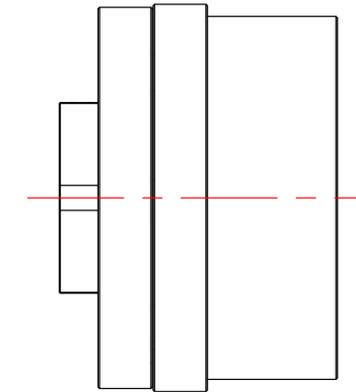
NO	DESCRIPTION	SPECIFICATION	MAT'L	Q'TY	REMARK



Section X-X



8- 14 thru
C'B Ø20 dp13



MARK	REASON OF REVISIONS	REVISIONER	CHECKER	DATE

REVISION

가공치수허용차	
범위	정밀급 보통급
0.5 ~ 6까지	±0.05 ±0.1
6 ~ 30까지	±0.1 ±0.2
30 ~ 120까지	±0.15 ±0.3
120 ~ 315까지	±0.2 ±0.5
315 ~ 1000까지	±0.3 ±0.8
1000 ~ 2000까지	±0.5 ±1.2
지시없는 모따기	R = 0.2~0.3
및 라운드	C = 0.2~0.3

APPROVED BY
CHECKED BY
DRAWN BY
SUNGIL

TITLE	
FK40 외관도	
SIZE	Dwg.NO. FK40-0000
A	SCALE 1:1 DATE